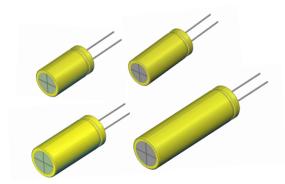
HY-LINE AG

Effective August 2021

# TVA Supercapacitors Automotive grade cylindrical cells



#### **Features**

- 3.0 V operating voltage for high power and high energy
- · Ultra low ESR for high power density
- Large capacitance for high energy density
- AEC-Q200 qualified (Meets Eaton's internal AEC-Q200 test plan)

## **Applications**

Automotive:

- · e-latch
- e-call
- Boardnet stabilization
- Car video recorder

# Description

Eaton supercapacitors are high reliability, high power, ultra-high capacitance energy storage devices utilizing electric double layer capacitor (EDLC) construction combined with proprietary materials and processes. This combination of advanced technologies allows Eaton to offer a wide variety of capacitor solutions tailored to applications for backup power, pulse power and hybrid power systems. They can be applied as the sole energy storage or in combination with batteries to optimize cost, life time and run time. System requirements can range from a few microwatts to megawatts. All products feature low ESR for high power density with environmentally friendly materials for a green power solution. Eaton supercapacitors are maintenance-free with design lifetimes up to 20 years\* and operating temperatures down to -40 °C and up to +85 °C.

#### **Environmental compliance**







\* Supercapacitor lifetimes vary based on charge voltage and temperature. See Eaton's application guidelines or contact your local Eaton sales representative for more information on lifetime estimates



# Ratings10

Capacitance	25 F to 100 F
Maximum working voltage	3.0 V
Surge voltage	3.3 V
Capacitance tolerance	-10% to +30% (+20 °C)
Operating temperature range	-40 °C to +65 °C
Extended temperature range	-40 °C to +85 °C (with linear voltage derating to 2.5 V @ +85 °C)

# **Specifications**

Capacitance (F)	Part number	Maximum initial ESR¹ (Ω)	Nominal leakage current <sup>1,2</sup> (µA)	Stored energy³ (mWh)	Peak power <sup>4</sup> (W)	Pulse current⁵ (A)	Continuous current <sup>6</sup> (A)	Typical thermal resistance <sup>7</sup> Rth (°C/W)	Short circuit current <sup>8</sup> (A)
25	TVA1625-3R0256-R	0.018	60	31.3	125	26	4.2	47	167
35	TVA1635-3R0356-R	0.015	90	43.8	150	34	5.1	39	200**
60	TVA1840-3R0606-R	0.013	135	75	173	51	6.7	26	231**
100	TVA1860-3R0107-R	0.011	225	125	205	71	11.7	10	273**

<sup>\*\*</sup> Repeated short circuit current will permanently damage the leads.

### **Performance**

Parameter	Capacitance change (% of initial value)	ESR (% of maximum initial value)
Lifetime: (1000 hours at maximum temperature and voltage)	≤ 30%	≤ 200%
Charge/Discharge Cycles <sup>9</sup> : (500,000 at +20 °C)	≤ 30%	≤ 200%
Storage: (3 years, uncharged, <35 °C)	≤ 5%	≤ 10%

Capacitance, Equivalent Series Resistance (ESR) and Leakage current are measured according to IEC62391-1 with current in milliamps (mA) = 8 x C x V.
Leakage current at +20 °C after 72 hour charge and hold.
Stored Energy (mWh) = 0.5 x C x V<sup>2</sup>/3000

4. Peak Power (W) = 
$$\frac{3600}{4 \times ESR}$$
 x 1000

5. Pulse current for 1 second from full rate voltage to half voltage.(A) =  $\frac{0.5 \text{ x V x C}}{(1 + \text{ESR x C})}$ 

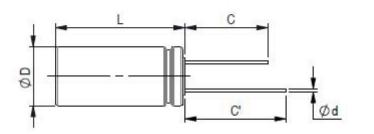
- 6. Continuous current with a 15 °C temperature rise. Continuous current (A) =  $\sqrt{\frac{\Delta T}{ESR \times Rth}}$
- 7. Thermal resistance (Rth) cell body temperature to ambient in open air in degrees C per Watt (°C/W).
- 8. Short circuit current is for safety information only. Do not use as operating current.
- 9. Cycling between rated voltage and half voltage, 3 second rest at +20 °C.
- 10. Testing and verification of product under end application conditions is recommended

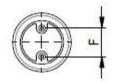
#### Safety and certifications

Environmental compliance and general specifications	RoHS, REACH, AEC-Q200 Grade 3 (Meets Eaton's internal AEC-Q200 test plan)	
Shock and vibration	MIL-STD 202G	
Warnings	Do not overvoltage, do not reverse polarity	
Shipping	No restrictions, per UN3499 with all cells <0.3 watt-hours	

# Dimensions (mm) and mass (g)

Part number	ØD maximum	L maximum	F ±0.5	Ød ±0.02	C minimum	C' minimum	Mass (typical)
TVA1625-3R0256-R	16.5	28.4	7.5	0.8	20	25	7.3
TVA1635-3R0356-R	16.5	38	7.5	0.8	20	25	9.3
TVA1840-3R0606-R	18.5	42	7.5	0.8	20	25	13
TVA1860-3R0107-R	18.5	60.5	7.5	0.8	20	25	20





Longer lead is positive

# Part numbering system

TVA	1840		-3R0	60	6	-R
Family code	Family code Size reference (mm)		Voltage (V) R = decimal	Capacitance (μF) value	Multiplier	Standard product
TVA = Family code	Diameter = 18	Length = 40	3R0 = 3.0 V	Example 606= 60 x 10 <sup>6</sup> μF o r 60 F		,

# **Packaging information**

- Standard packaging: Bulk, 100 parts per bag (8 mm-13 mm diameter)
- 16 mm-18 mm diameter products: Bulk package quantity varies by size.

# Part marking

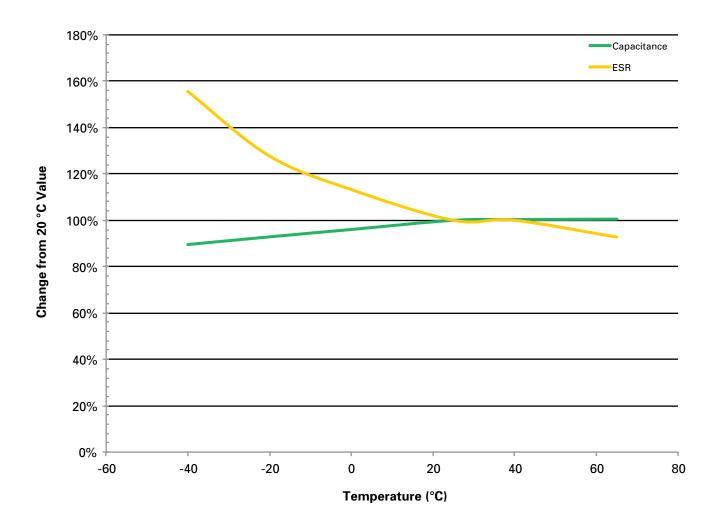
- Eaton logo
- Capacitance value (F)
- Maximum operating voltage (V)
- TVA Supercapacitors Polarity mark
- date code DDDDDLL-xx.

DDDDD = Manufacturing date & family designation

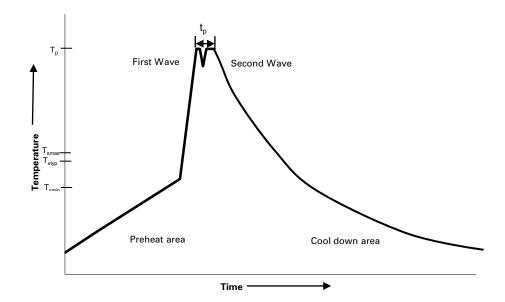
LL = Manufacturing location code

xx = batch identifier

# Temperature vs. capacitance and ESR



## Wave solder profile



Profile Feature	Standard SnPb Solder	Lead (Pb) Free Solder
Preheat and soak • Temperature max. (T <sub>smax</sub> )	100 °C	100 °C
• Time max.	60 seconds	60 seconds
$\Delta$ preheat to max temperature	160 °C max.	160 °C max.
Peak temperature (T <sub>P</sub> )*	220 °C − 260 °C	250 °C – 260 °C
Time at peak temperature (t <sub>p</sub> )	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave
Ramp-down rate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max
Time 25 °C to 25 °C	4 minutes	4 minutes

## Manual solder

+350 °C, 4-5 seconds. (by soldering iron), generally manual, hand soldering is not recommended.

# Cleaning/Washing

Avoid cleaning of circuit boards, however if the circuit board must be cleaned use static or ultrasonic immersion in a standard circuit board cleaning fluid for no more than 5 minutes and a maximum temperature of +60 °C. Afterwards thoroughly rinse and dry the circuit boards. In general, treat supercapacitors in the same manner you would an aluminum electrolytic capacitor.

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