

TFT-Display Datenblatt

Modell LB035Q04-TD07

Kurzdaten

Hersteller	LG Display
Diagonale	3,5" / 8,9cm
Format	4:3
Auflösung	320x240
Backlight	LED/300cd/m ²
Temperatur	-20...+70°C (Betrieb)

Product Specification

SPECIFICATION FOR APPROVAL

(●) Preliminary Specification
 () Final Specification

Title	3.5" (320 X RGB X 240) TFT- LCD
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BUYER	OPEN
MODEL	

SUPPLIER	LG Display CO.,Ltd.
MODEL	LB035Q04
SUFFIX	TD07

SIGNATURE	DATE
/	
/	
/	

APPROVED BY	DATE
S. D. Jung / G. Manager	
/	
REVIEWED BY W. C. Lee / Manager	
/	
PREPARED BY Y. W. Sung / Engineer	
/	
Product Engineering Dept. LG Display Co., Ltd	

Product Specification**Contents**

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Product Specification

RECORD OF REVISIONS

[illegible]

Product Specification

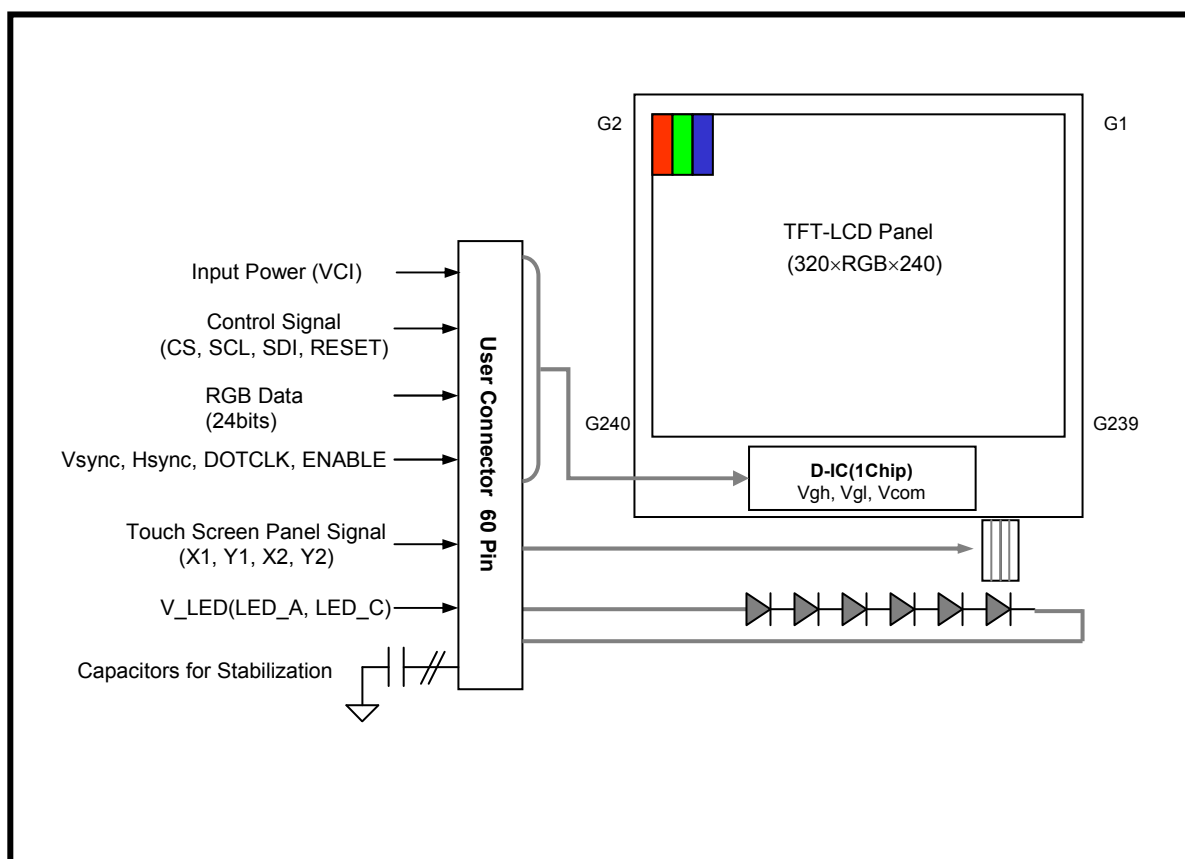
1. General Description

1-1. Description

The LB035Q04 is a Color Active Matrix Liquid Crystal Display with a white LED backlight assembly. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This module is a diagonal 3.5 inch with the Landscape typed QVGA resolution.

The LB035Q04 is intended to support displays. [PND(Portable Navigation Device), PMP(Portable Multimedia Player) and others]

1-2. Block Diagram



Product Specification
1-3. Features

PARAMETER	SPECIFICATION	REMARK
Active Screen Size	3.5 inches	Diagonal
Outline Dimension	76.9[H] x 63.9[V] x 4.25t[D] (with Touch Panel)	[mm]
Active Area	70.08[H] x 52.56[V]	[mm]
Number of dots	320[H] x RGB x 240[V]	-
Dot Pitch	0.073 x 0.219	[mm]
Pixel Arrangement	Stripe type	-
Display Mode	TN / Transmissive / Normally White	-
Display Color	Pseudo-16.7M	colors
Viewing Direction	6 o'clock	12 o'clock (good viewing)
Color Filter Array	RGB Vertical Stripe	-
Signal Interface	Digital RGB + SPI Interface	-
Weight	45g	-
Backlight	6 LEDs	Serial Type

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2. Interface Connections

This LCD employs one interface connection for the operation of module, LED B/L and TSP.

The pin configuration for the connector is shown in the table below.

LCD Connector: FPC(60Pin 0.5mm pitch), Matching Connector: GF056-60S-LSS(LS Cable) or equivalent.

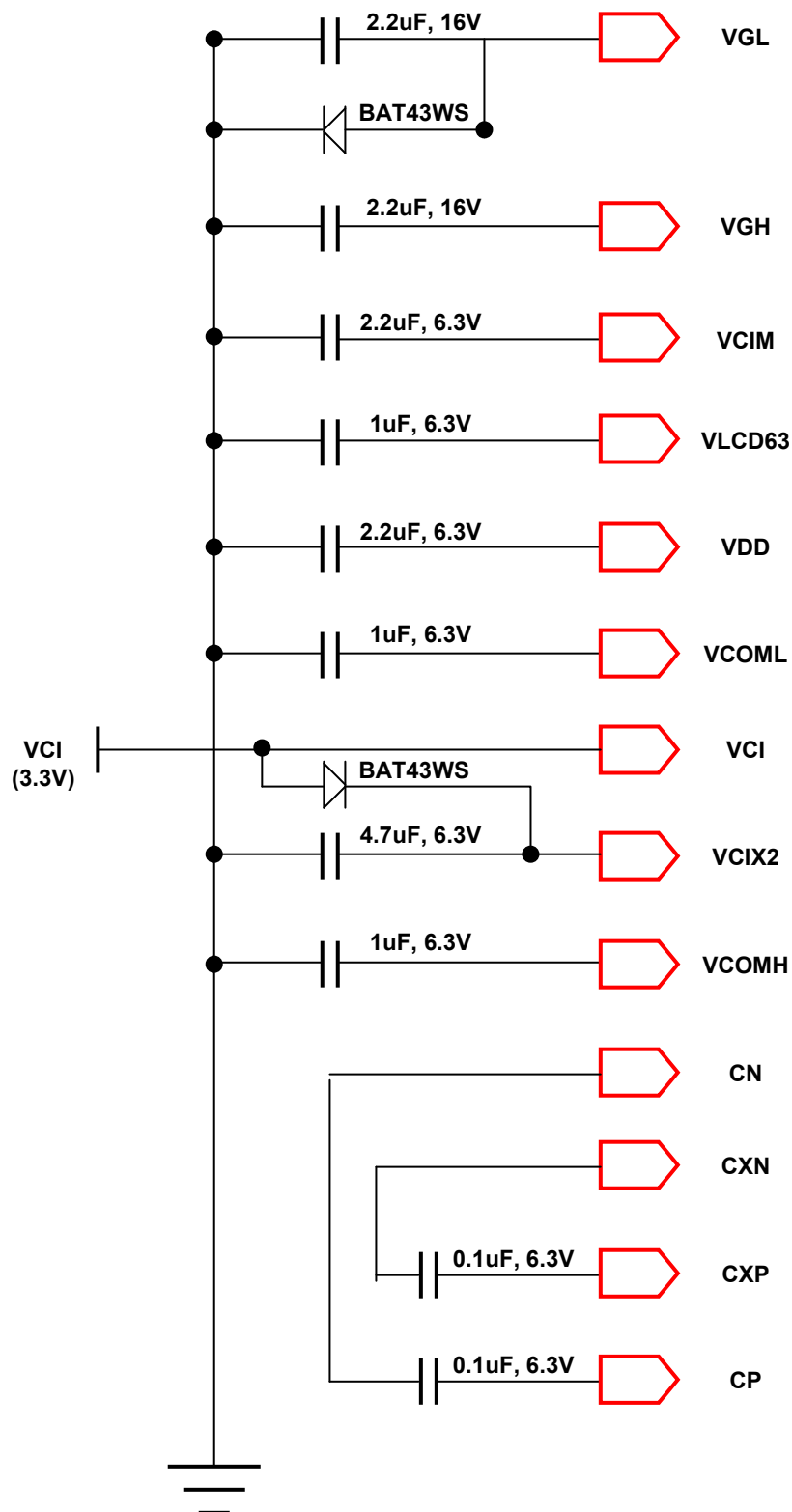
Pin	Symbol	Description	I/O	Remark
1	LED_C	LED_Cathode	I	
2	LED_A	LED_Anode	I	
3	GND	Ground	I	
4	X1	Touch Panel Position X	I	
5	Y1	Touch Panel Position Y	I	
6	X2	Touch Panel Position X	I	
7	Y2	Touch Panel Position Y	I	
8	GND	Ground	I	
9	NC	No Connect	-	
10	VGL	Gate Low Voltage, Stabilization Cap. + Diode	O	
11	VGH	Gate High Voltage, Stabilization Capacitor	O	
12	NC	No Connect	-	
13	GND	Ground	I	
14	RESET	System Reset	I	
15	CS	Chip Select	I	
16	SCL	Serial Clock Line	I	
17	SDI	Serial Data Input	I	
18	PD0	BB0, Blue Data [LSB]	I	
19	PD1	BB1, Blue Data	I	
20	PD2	BB2, Blue Data	I	
21	PD3	BB3, Blue Data	I	
22	PD4	BB4, Blue Data	I	
23	PD5	BB5, Blue Data	I	
24	PD6	BB6, Blue Data	I	
25	PD7	BB7, Blue Data [MSB]	I	
26	PD8	GG0, Green Data [LSB]	I	
27	PD9	GG1, Green Data	I	
28	PD10	GG2, Green Data	I	
29	PD11	GG3, Green Data	I	
30	PD12	GG4, Green Data	I	
31	PD13	GG5, Green Data	I	
32	PD14	GG6, Green Data	I	
33	PD15	GG7, Green Data [MSB]	I	

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Pin	Symbol	Description	I/O	Remark
34	PD16	RR0, Red Data [LSB]	I	
35	PD17	RR1, Red Data	I	
36	PD18	RR2, Red Data	I	
37	PD19	RR3, Red Data	I	
38	PD20	RR4, Red Data	I	
39	PD21	RR5, Red Data	I	
40	PD22	RR6, Red Data	I	
41	PD23	RR7, Red Data [MSB]	I	
42	DOTCLK	Dot clock	I	
43	ENABLE	Data Enable	I	
44	HSYNC	Horizontal Sync Signal	I	
45	VSNC	Vertical Sync Signal	I	
46	VDDIO	Power (Logic Voltage)	I	
47	VCI	Power (Analog Voltage)	I	
48	VCI	Power (Analog Voltage)	I	
49	VCIM	Stabilization Capacitor	O	
50	VLCD63	Stabilization Capacitor	O	
51	NC	No Connect	-	
52	VDD	Stabilization Capacitor	O	
53	VCOML	Stabilization Capacitor	O	
54	VCIX2(J)	Stabilization Cap. + Diode	O	
55	VCOMH	Stabilization Capacitor	O	
56	CN	Stabilization Capacitor (N)	O	
57	CXN	Stabilization Capacitor (N)	O	
58	CXP	Stabilization Capacitor (P)	O	
59	CP	Stabilization Capacitor (P)	O	
60	GND	Ground	I	

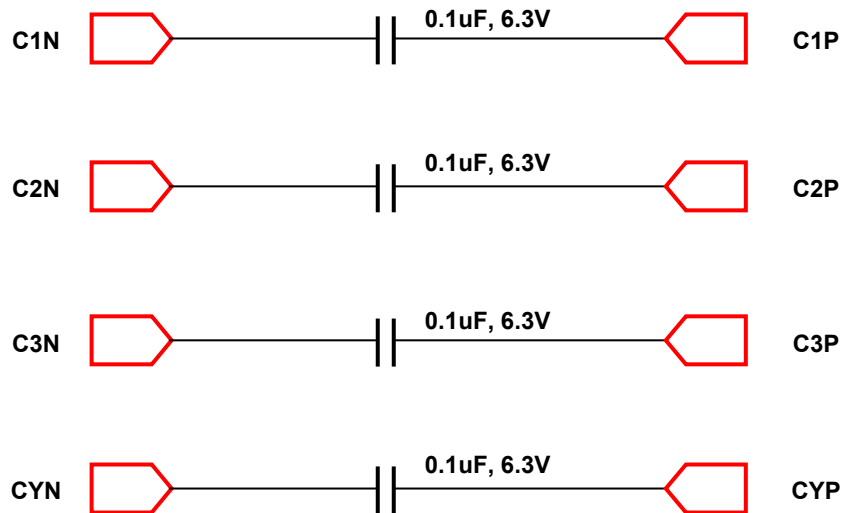
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2-1. System



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2-2. FPC



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3. Absolute Maximum Ratings

If used the beyond absolute maximum ratings, this device can permanently be damaged.
 It is strongly recommended to use this device at a condition for normal operation.

PARAMETER	SYMBOL	CONDITION	MIN.	MAX.	UNIT	REMARK
Power Supply Voltage	V _{CI}	T _a =25℃	-0.3	5.0	V	-
LED Forward Current	I _f	T _a =25℃	-	25	mA	[Note 3-1]
Operating Temperature	T _{OP}	-	-20	70	℃	[Note 3-2, 3]
Storage Temperature	T _{ST}	-	-30	80	℃	[Note 3-2, 3]

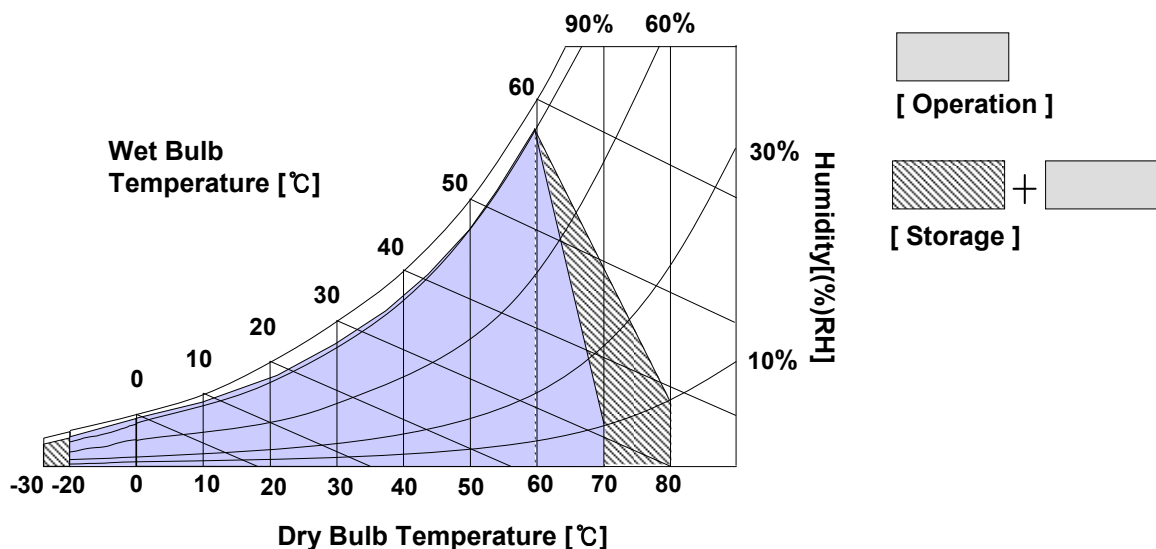
[Note 3-1] Applies for each LED individually

[Note 3-2] If any fixed pattern is displayed on LCD for reliability test, image-sticking phenomenon may occur.

[Note 3-3] Temp. ≤ 60℃, Humidity 90% RH Max

Temp. > 60℃, Absolute humidity shall be less than 90% RH at 60℃.

No condensation > 40℃



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4. Electrical Characteristics

4-1. TFT LCD Module

 $T_a = 25^{\circ}\text{C}$

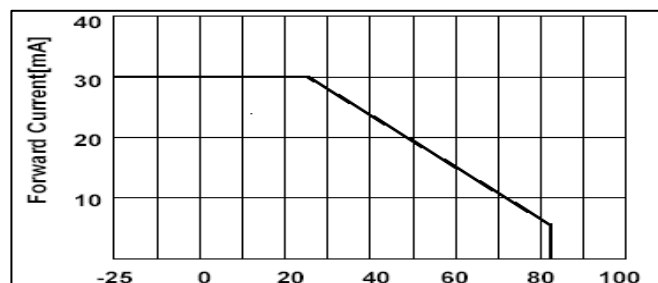
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Power Supply Voltage	VCI	3.0	3.3	3.6	V	
Frame Frequency	f_{FRAME}	-	70		Hz	
Dot Clock	DOTCLK	-	7.5	10	MHz	
Serial Clock	SCL	100	-	-	ns	See. 8-2-2
Input Leakage Current	I_{IL}	-1.0	-	3.0	μA	
Output Leakage Current	I_{OL}	3.0	-	4.5	μA	
Power Consumption (VCI)	-		32	38	mW	@White
			54	64	mW	@Black

4-2. Backlight Unit

 $T_a = 25^{\circ}\text{C}$

PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
LED forward Current	I_f	-	20	-	mA	[Note4-2-1]
Power Consumption	P_{BL}	-	-	420	mW	

[Note4-1] The permissible forward current of LED vary with environmental temperature.

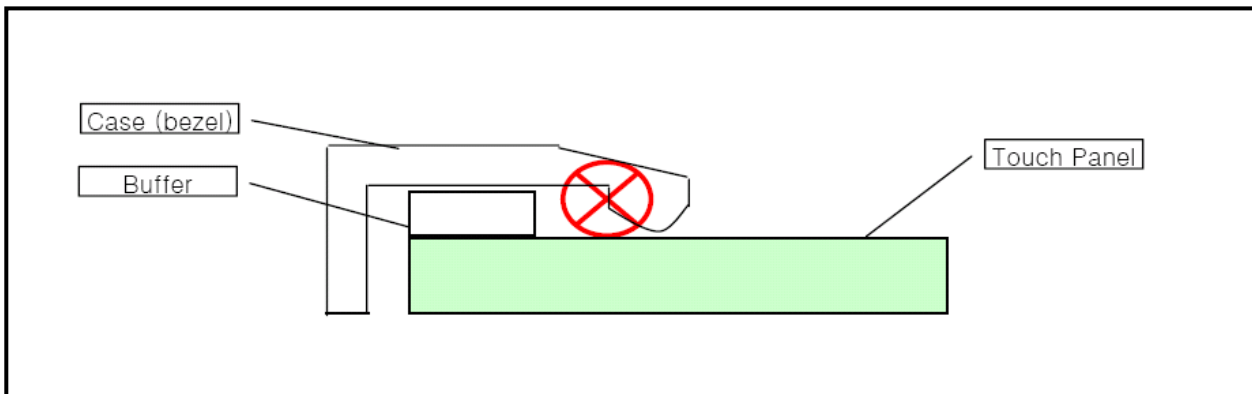


Product Specification

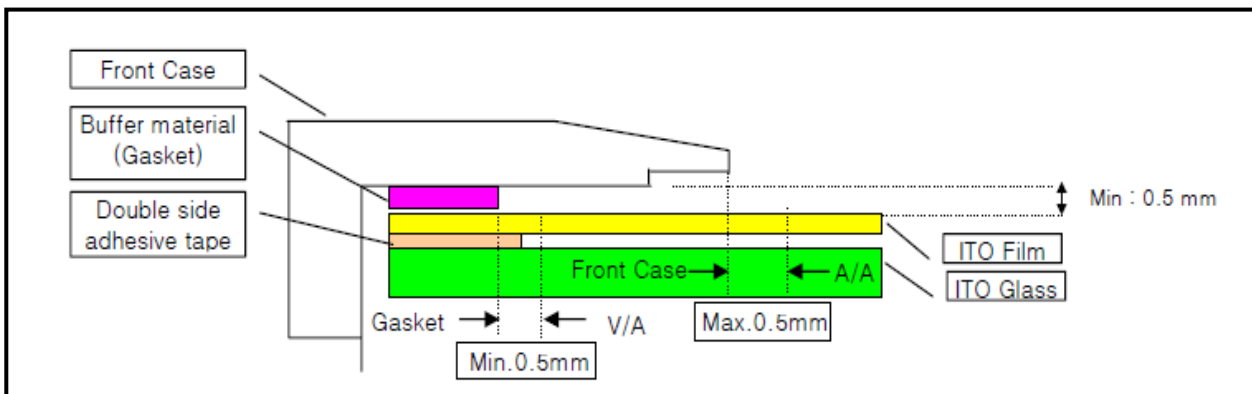
5. Touch Screen Panel Specifications

5-1. TSP Design Guide

- Avoid the bezel design as below. Because it can press the 'Active Area' of the touch panel



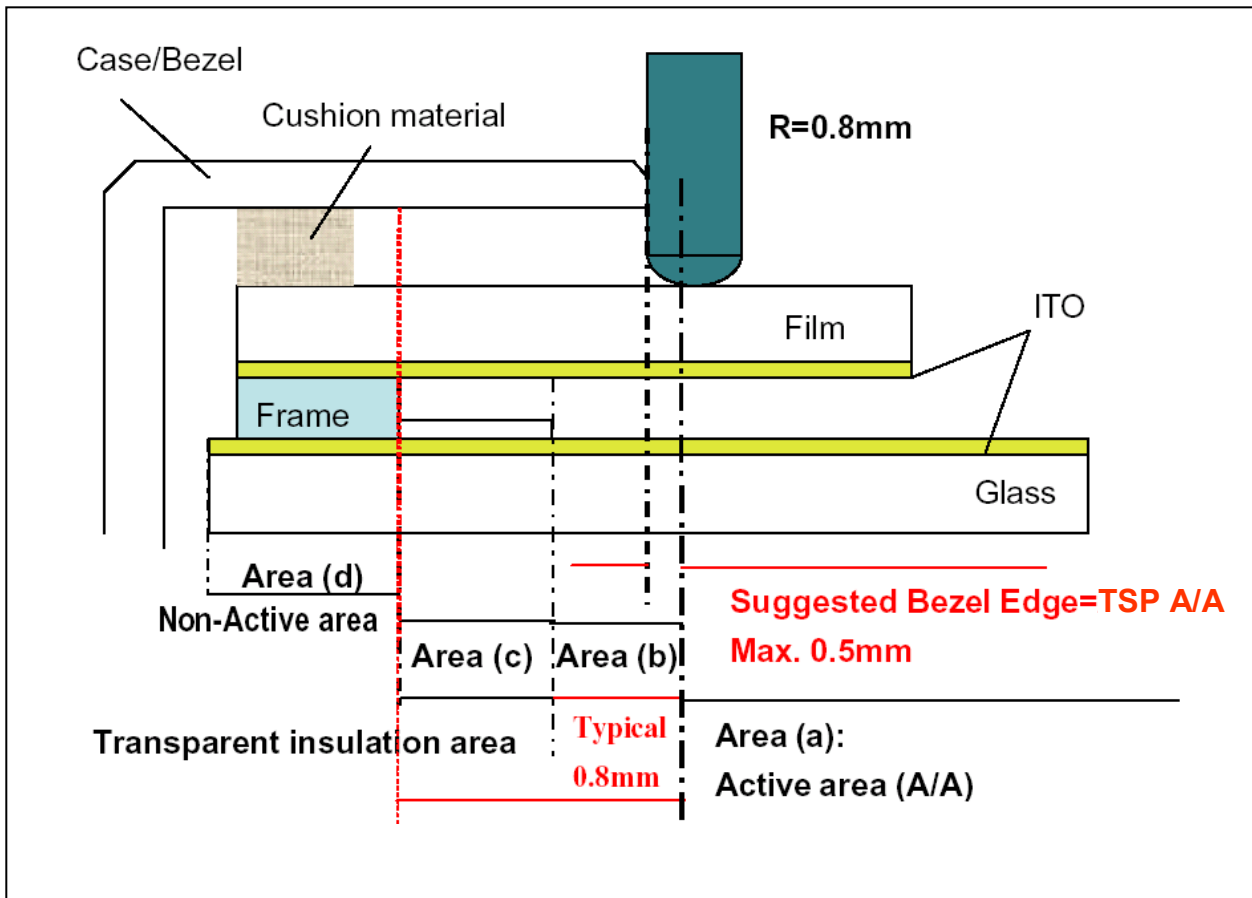
- We recommend the use of a buffer material between the touch panel and the bezel, and buffer material should be limited only on the adhesive tape area. If it is out of adhesive tape area, Touch Panel may occur a short.



<Prohibition & Operation>

1. Do not attach bezel inside of panel viewing area.
 2. Prevent excessive force on the touch panel.
 3. Do not use sharp things except finger or R0.8 stylus pen when operating.
- This may cause scratches to the surface of touch panel.

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- Use a cushion material between the touch panel and the bezel.
- Do not overlap and contact between the Case/Bezel and the TSP active area

[Note]

Area(a): Active area

The active area is guaranteed the position data detectable precision, operation force and other operations. It is strongly recommended to place the operation button or menu keys within the active area.

Area(b): Operation non-guaranteed area

This area does not guarantee a touch panel operation and its function. When this area is pressed, touch panel shows degradation of its performance and durability such as a pen sliding durability.

Area(c): Pressing prohibition area

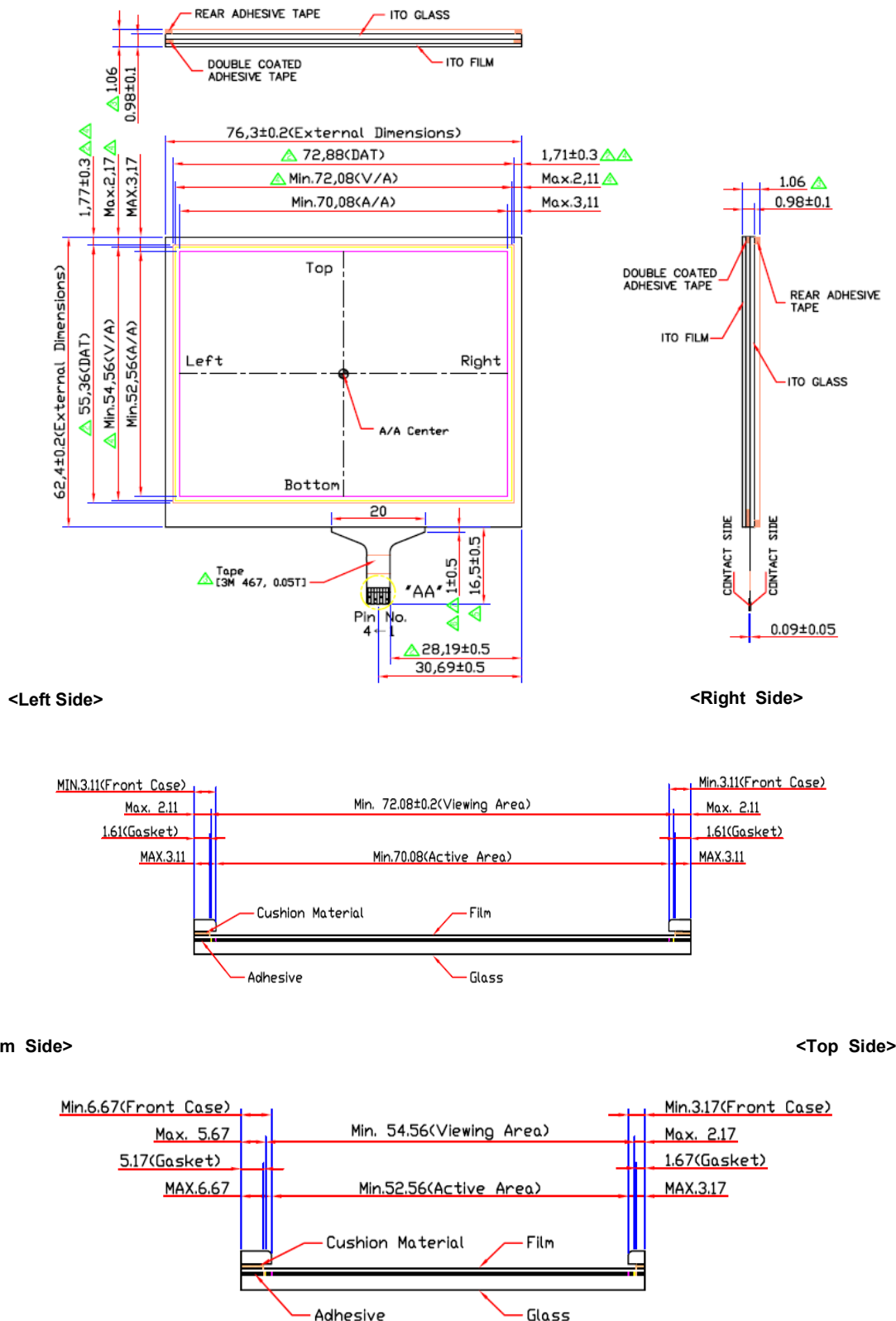
The area which forbids pressing, because an excessive load is applied to a transparent electrode(ITO) and a serious damage is given to a touch panel function by pressing

Area(d): Non-Active area

The area does not activate even if pressed

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5-2. TSP Dimensions



Product Specification

5-3. Electrical Characteristics

 $(T_a = 25^{\circ}C)$

PARAMETER	MIN.	TYP.	MAX.	UNIT	REMARK
Linearity	-1.5	-	1.5	%	Analog X & Y Directions
Terminal Resistance	200	-	900	Ω	X-axis
	200	-	900	Ω	Y-axis
Insulation Resistance	20	-	-	M Ω	DC 25V
Voltage	-	-	25	V	DC
Chattering	-	-	10	ms	100k Ω pull-up
Transparency	-	80	-	%	

5-4. Mechanical & Reliability Characteristics

PARAMETER	MIN.	TYP.	MAX.	UNIT	REMARK
Activation force	-	-	80	g	R0.8mm polyacetal Pen or Finger
Durability (Surface scratching)	Write 100,000			Characters	[Note]
Durability (Surface pitting)	1,000,000			Touches	[Note]
Surface hardness	3	-	-	H	Judgment ref.JIS-K5600

[Note]

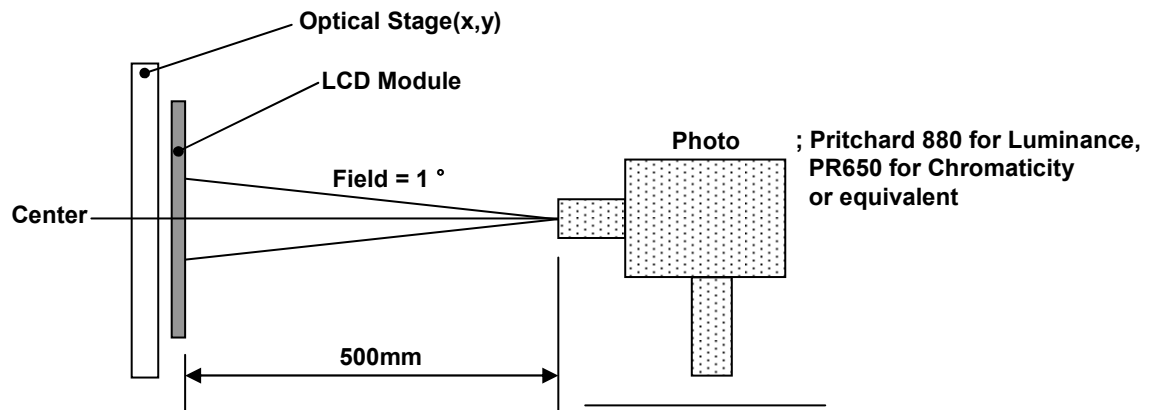
- (1) Measurement for Surface area
 - Force : 250gf
 - Speed : 60m/sec
 - Stylus : R0.8 polyacetal tip
- (2) Pit 1,000,000 times on the Film with a R8.0 silicon rubber
 - Force : 250gf
 - Speed : 2times/sec

Product Specification
6. Optical Characteristics
6-1. TFT LCD Module
 $T_a = 25^{\circ}C$

PARAMETER		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	REMARK
Luminance (with Touch Panel)		Y	$I_{BL} = 20mA$	250	300	-	Cd/m ₂	[Note6-1]
Contrast Ratio		CR	Center Point	-	400	-	-	[Note6-2]
White color Chromaticity	Wx	$I_{BL} = 20mA$		0.26	0.31	0.36	-	[Note6-1] PR-650
	Wy			0.28	0.33	0.38	-	
Red color Chromaticity	Rx	$I_{BL} = 20mA$			0.585		-	[Note6-1] PR-650
	Ry				0.353		-	
Green color Chromaticity	Gx	$I_{BL} = 20mA$			0.352		-	[Note6-1] PR-650
	Gy				0.568		-	
Blue color Chromaticity	Bx	$I_{BL} = 20mA$			0.151		-	[Note6-1] PR-650
	By				0.114		-	
Viewing Angle	Hor.	Θ_L	CR > 10	55	65	-	Degrees	[Note6-2] [Note6-3] PR-880
		Θ_R		55	65	-		
	Ver.	Θ_U		40	50	-		
		Θ_D		50	60	-		
Response Time	Rising	$T_r + T_f$	$\Theta = 0^{\circ}$	-	25	30	msec	[Note6-4] PR-880
	Falling							
Luminance Uniformity		U	$I_{BL} = 20mA$	-	1.20	1.40	-	[Note6-5]
					83.4	71.4	%	

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- Measurement condition : Refer to the below "Test Equipment Set Up" and next two pages
[Test Equipment Set Up]



- Measuring Condition ;
 - Measuring surroundings : Dark Room
 - Measuring temperature : $T_a=25^{\circ}\text{C}$
 - Adjust operating voltage to get optimum contrast at the center of the display.
 - Measured value at the center point of LCD panel after more than 10 minutes while backlight turning on.

[Note 6-1]

Measured on the center area of the panel by PHOTO RESEARCH photometer PR-880&PR650 or Equivalent

[Note 6-2]

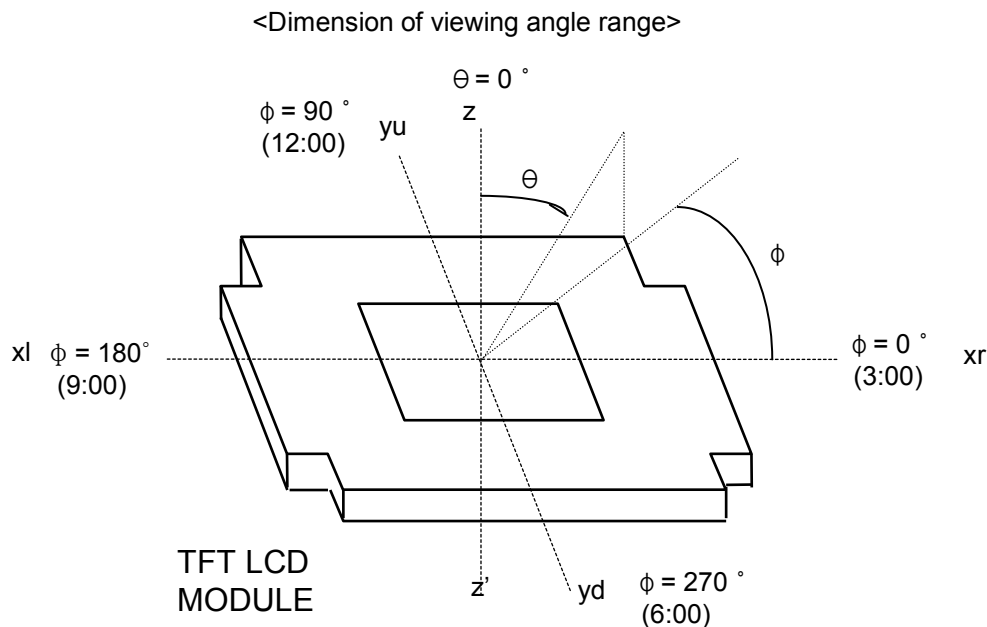
Contrast ratio is defined as follows ;

$$\text{Contrast Ratio(CR)} = \frac{\text{Photo detector output with LCD being "white"}}{\text{Photo detector output with LCD being "black"}}$$

Product Specification

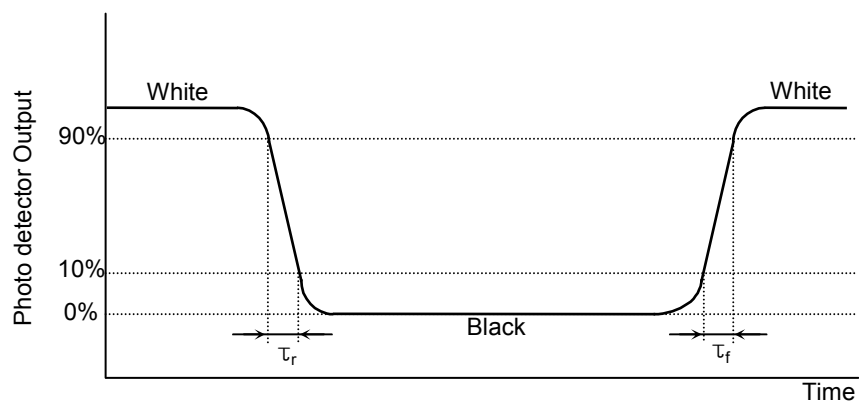
[Note 6-3]

Viewing angle range is defined as follows [PR-880];



[Note 6-4]

Response time is obtained by measuring the transition time of photo detector output, when input signals are applied so as to make the area "black" to and from "white".

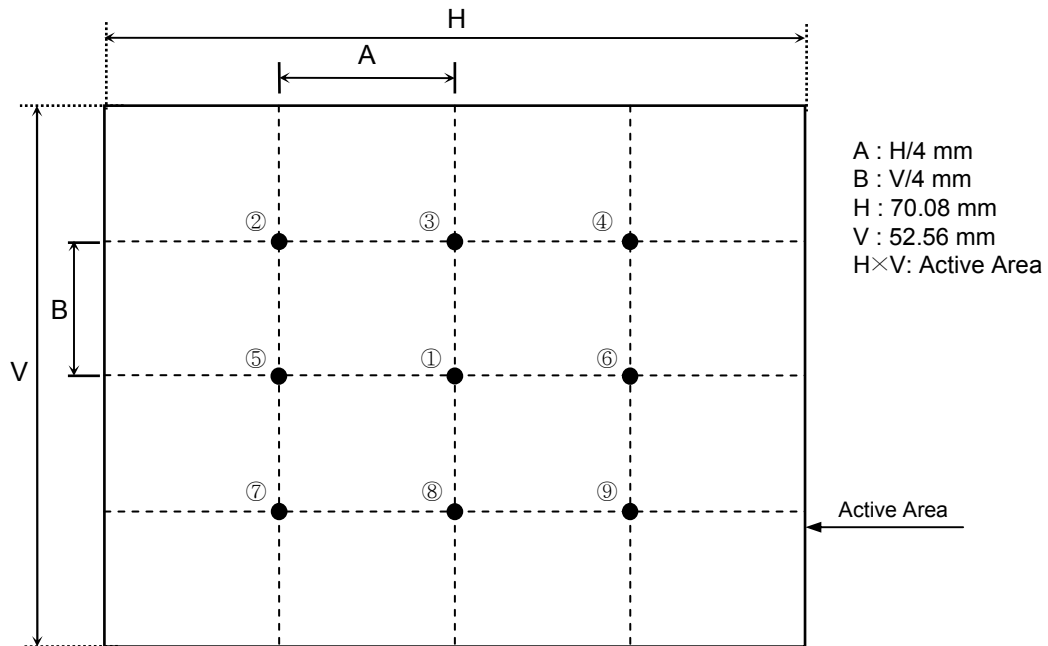


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[Note 6-5]

Luminance Uniformity= Maximum of 9points (①~⑨) / Minimum of 9points (①~⑨)

Luminance Uniformity(%) = Minimum of 9points (①~⑨) / Maximum of 9points (①~⑨) x 100



Product Specification
7. Mechanical Characteristics

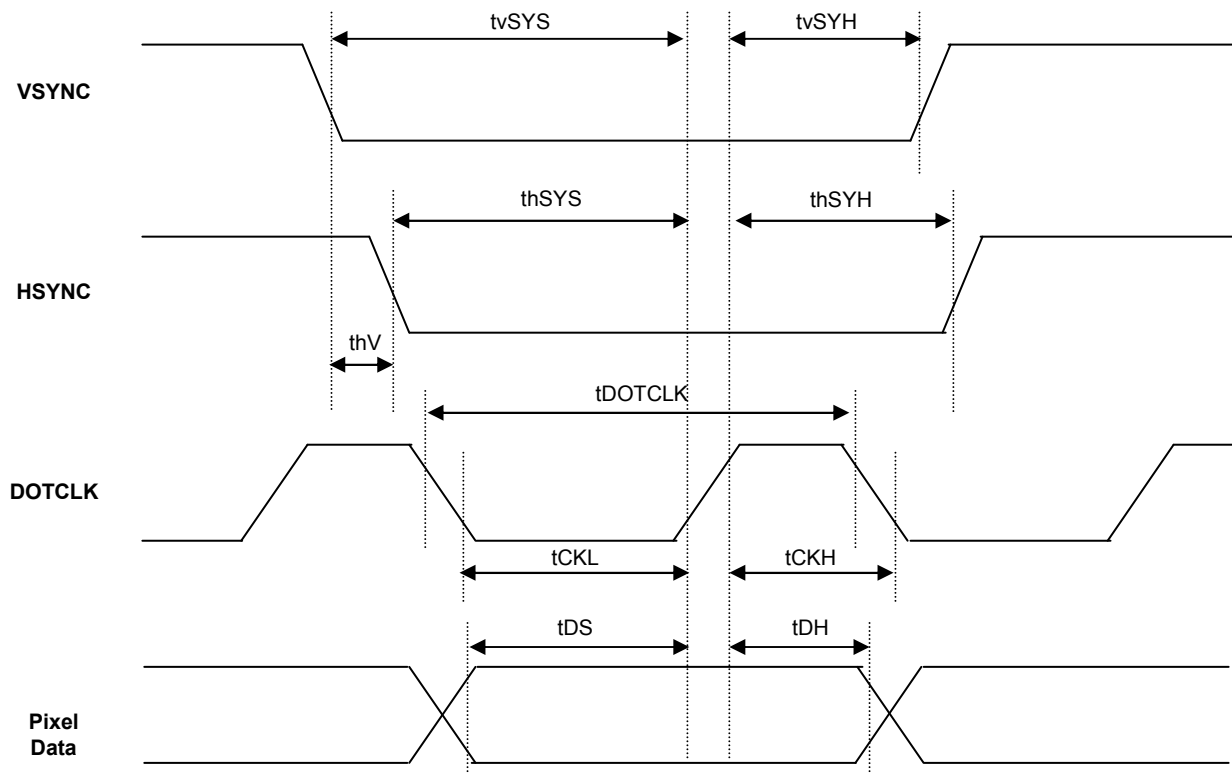
PARAMETER	SPECIFICATION		UNIT	REMARK
Outline Dimension	Width	76.9	mm	-
	Height	63.9	mm	
	Depth	4.25 (with TSP, Typ.)	mm	
Bezel Area	Width	72.48	mm	
	Height	55.26	mm	
Weight	45 (Typ.)		g	
Surface Treatment	Anti glare & Anti Newton's ring Coating(3H) Treatment (TSP film side)			

Product Specification

8. Operation Specifications

8-1. RGB Data Interface

8-1-1. RGB Data Interface Timing Characteristics

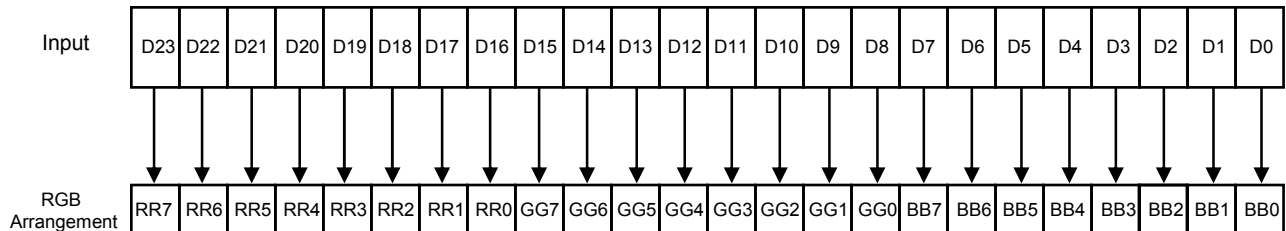


PARAMETER	SYMBOL	24bit Interface		8 bit Interface		Unit
		Min.	Max.	Min.	Max.	
DOTCLK Period	tDOTCLK	100	-	33.3	-	ns
DOTCLK Low Period	tCKL	50	-	15	-	ns
DOTCLK High Period	tCKH	50	-	15	-	ns
DOTCLK Frequency	tDOTCLK	-	10	-	30	Mhz
Vertical Sync Setup Time	tvSYS	20	-	10	-	ns
Vertical Sync Hold Time	tvSYH	20	-	10	-	ns
Horizontal Sync Setup Time	thSYS	20	-	10	-	ns
Horizontal Sync Hold Time	thSYH	20	-	10	-	ns
Data Setup Time	tDS	12	-	10	-	ns
Data Hold Time	tDH	12	-	10	-	ns

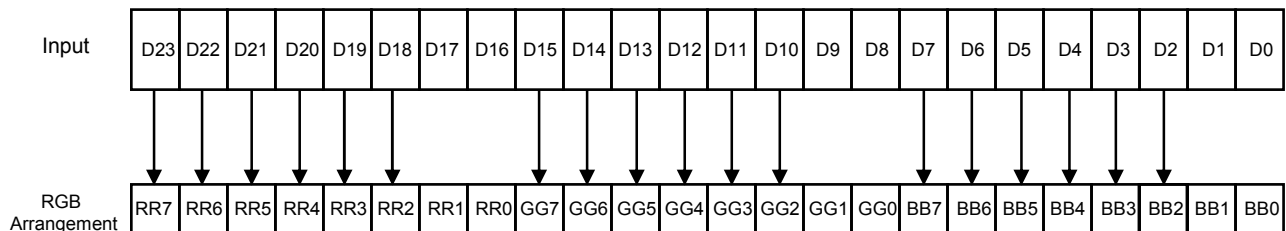
[Note] External clock source must be provided to LCM.
 The LCM will not operate if absent of the clocking signal.

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8-1-2. Data Format for 24 bit RGB Data Interface

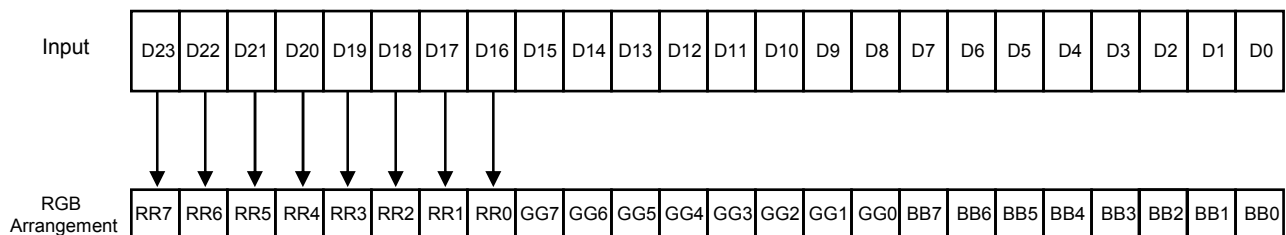


8-1-3. Data Format for 18 bit RGB Data Interface



[Note] LSB 2bits are connected to VSS or floating.

8-1-4. Data Format for 8 bit RGB Data Interface

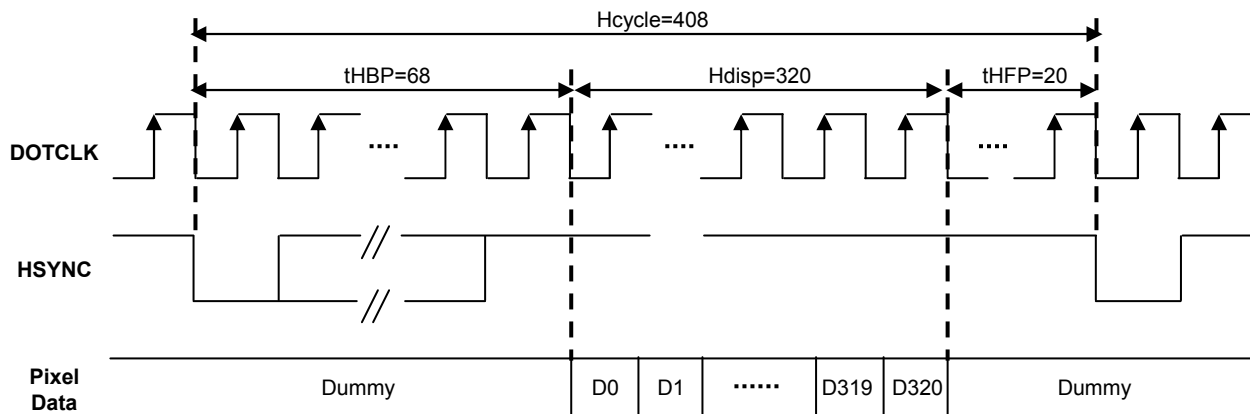


[Note] For 8 bit interface, only RR[7:0] are used.
 For unused pins, please connect to GND or floating.

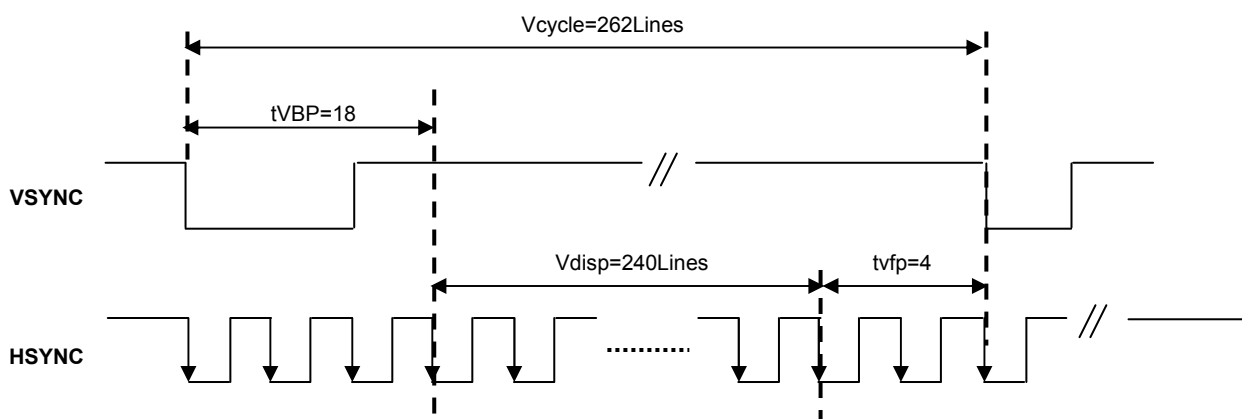
Product Specification

8-1-3. 24 Bit RGB Interface Timing

8-1-3-1. Sync Mode



a) Horizontal Data Transaction Timing



b) Vertical Data Transaction Timing

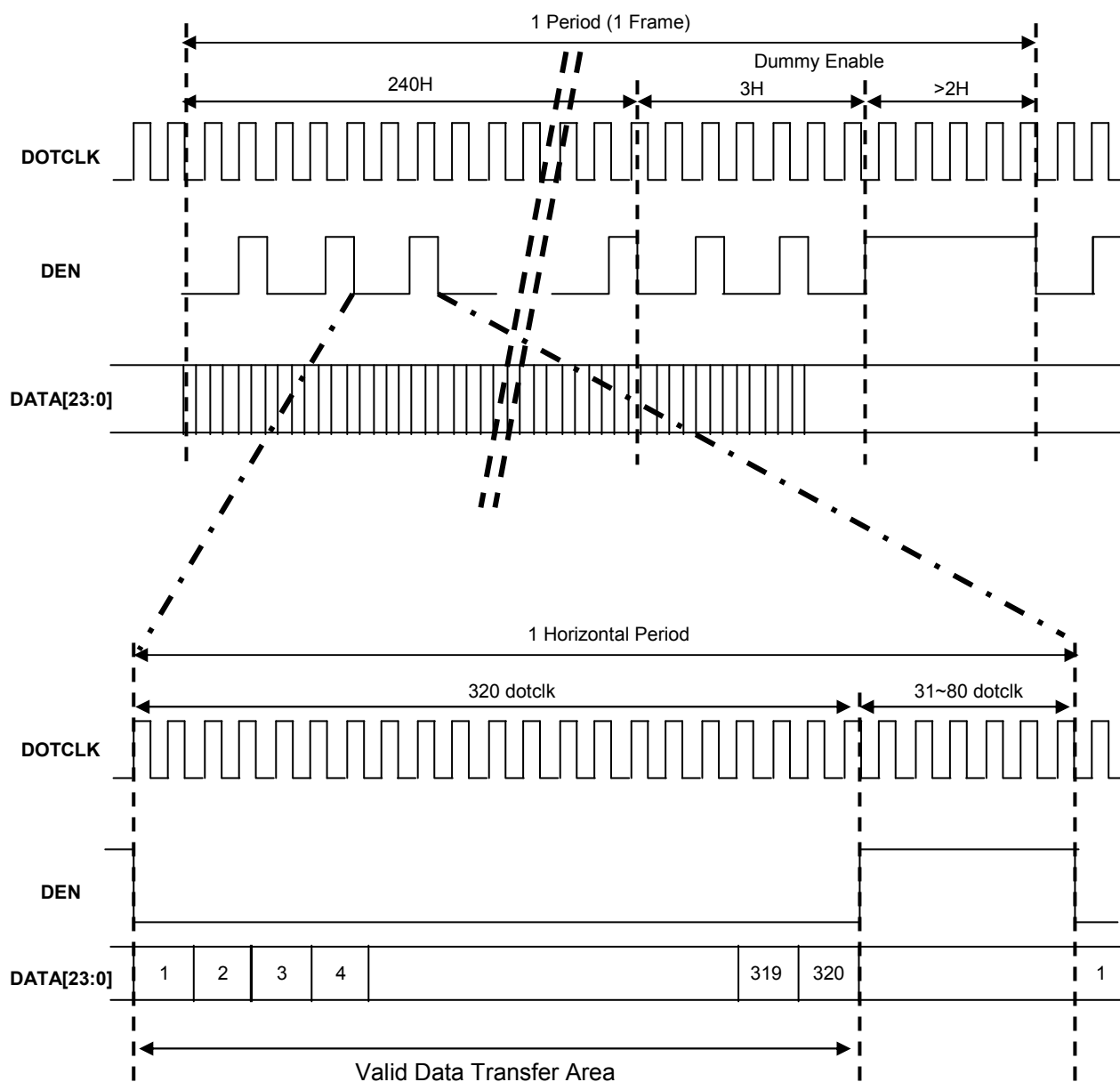
PARAMETER	SYMBOL	Typ.	Unit
DOTCLK Frequency	fDOTCLK	7.5	MHz
DOTCLK Period	tDOTCLK	133	ns
Vertical Frequency(Refresh)	-	70	Hz
Horizontal Back porch	tHBP	68	tDOTCLK
Horizontal Front porch	tHFP	20	tDOTCLK
Horizontal I Display Area	Hdisp	320	tDOTCLK
Vertical Back porch	tVBP	18	Lines
Vertical Front porch	tVFP	4	Lines
Vertical Display Area	Vdisp	240	Lines

[Note] The rising edge of DOTCLK is used to fetch display data PD bus.
The Delay amount of the source output must be larger than the Hsync Low Pulse Width.

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8-1-3. 24 Bit RGB Interface Timing

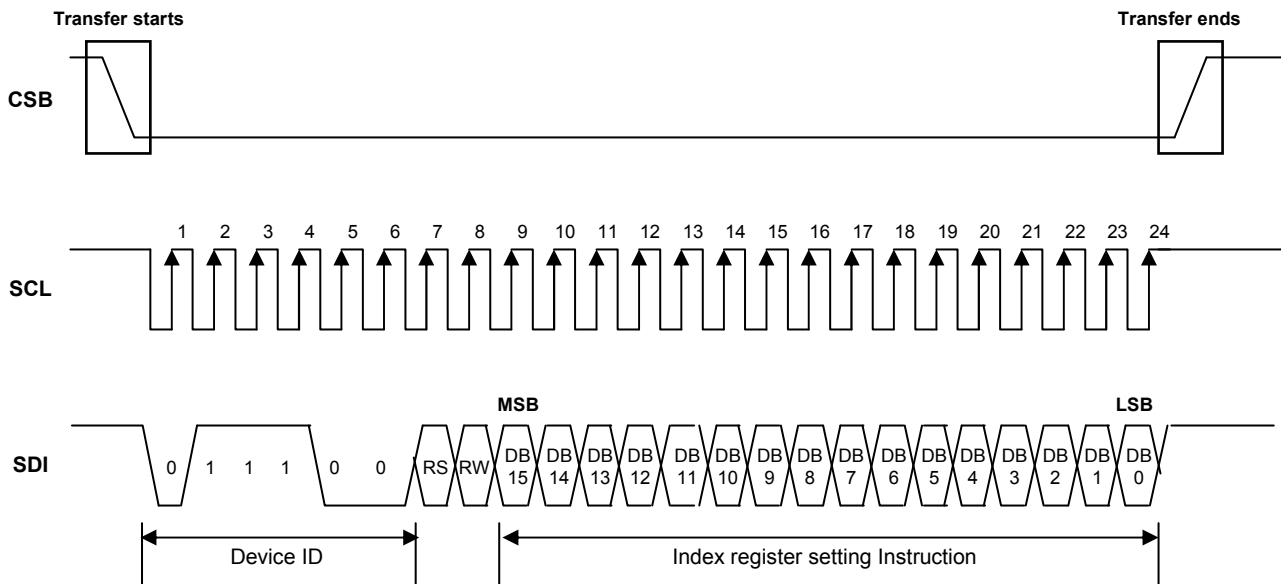
8-1-3-2. DE Mode



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8-2. Serial Peripheral Interface

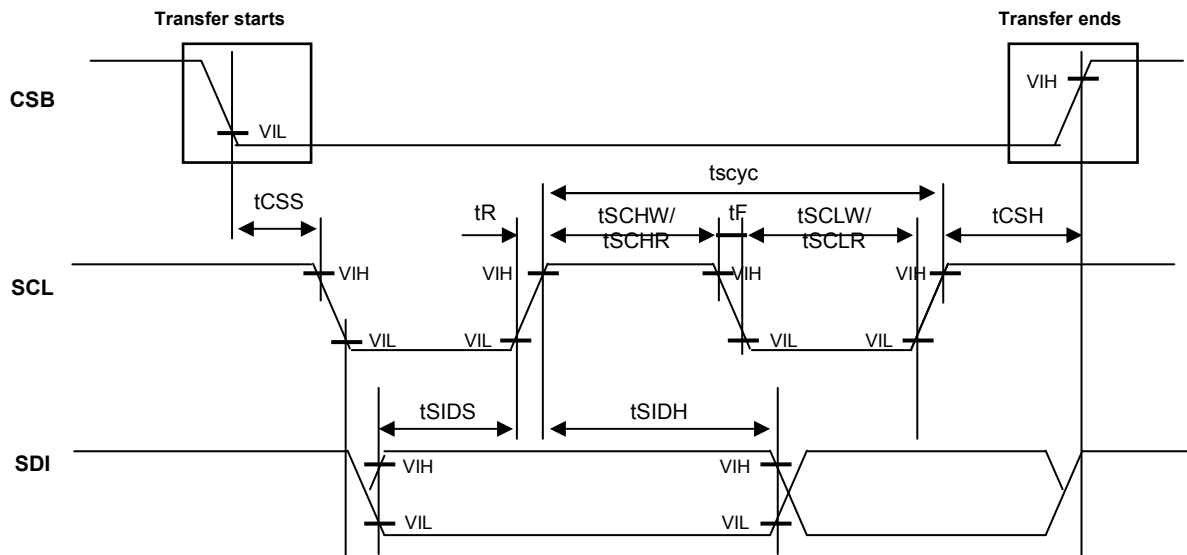
8-2-1. Serial Peripheral Interface Timing



[Note] RS="0" [Index], RS="1" [Instruction]

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8-2-2. Clock Synchronized Serial Mode Characteristics

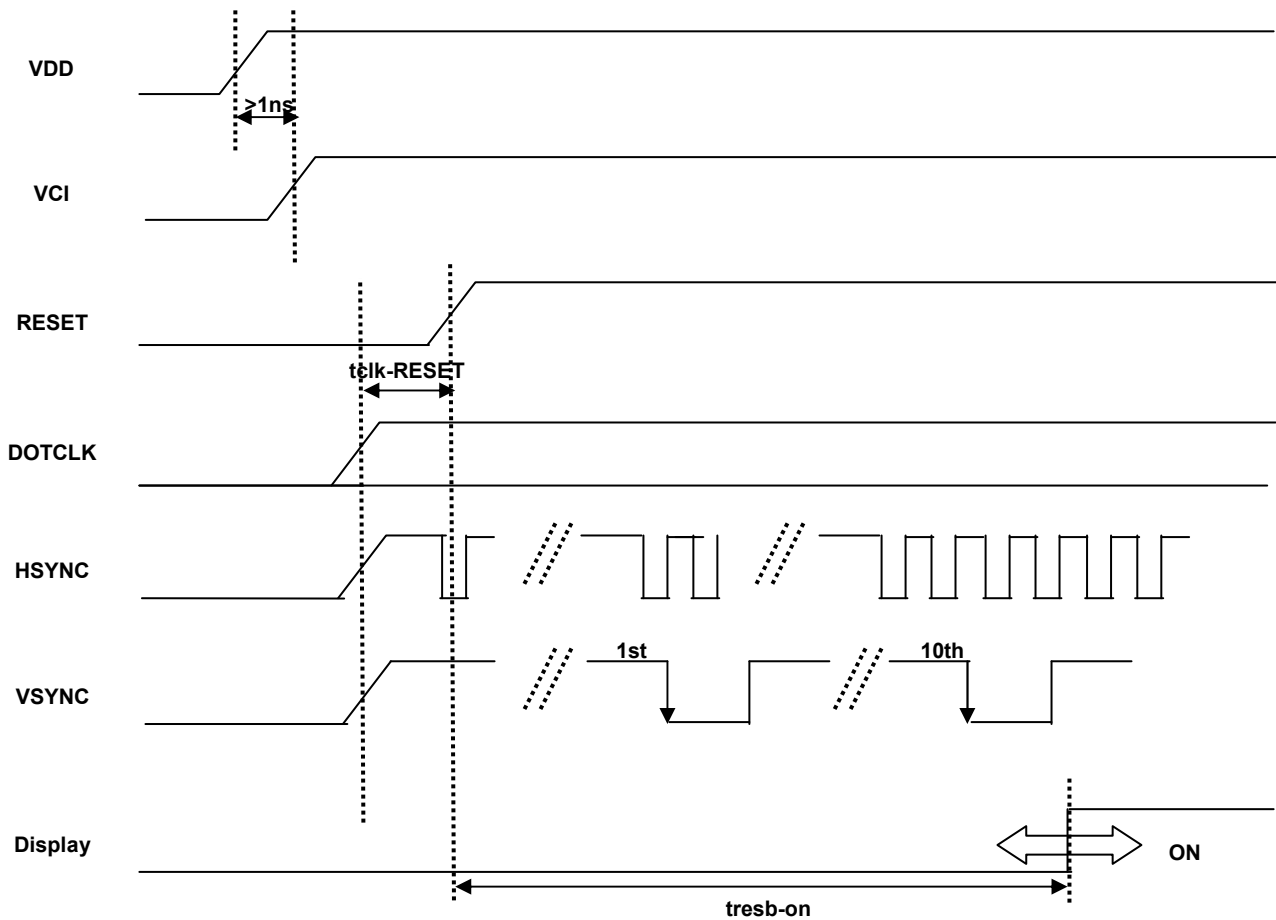


PARAMETER	SYMBOL	MIN.	MAX.	UNIT
Serial Clock Cycle Time	t_{scyc}	100	-	ns
Serial Clock Rise/Fall Time	t_R, t_F	-	30	
Pulse Width High For Write	t_{SCHW}	30	-	
Pulse Width High For Read	t_{SCHR}	50	-	
Pulse Width Low For Write	t_{SCLW}	30	-	
Pulse Width Low For Read	t_{SCLR}	50	-	
Chip Select Setup Time	t_{CSS}	20	-	
Chip Select Hold Time	t_{CSH}	50	-	
Serial Input Data Setup Time	t_{SIDS}	30	-	
Serial Input Data Hold Time	t_{SIDH}	30	-	

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9. Power On/Off Sequence

9-1. Power On Sequence



Characteristics	SYMBOL	MIN.	Typ.	MAX.	Units
DOTCLK to rising edge of RESB	tclk-RESET (Note)	10	-	-	us
Rising edge of RESB to display start - 1 line : 408 clk - 1 frame : 262 line - DOTCLK = 7.5MHz	tresh-on	-	-	11	frame

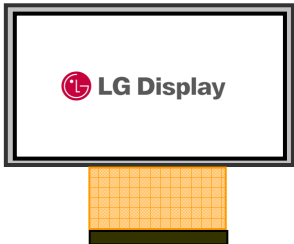
[Note] It is necessary to input DOTCLK before the rising edge of RESET.

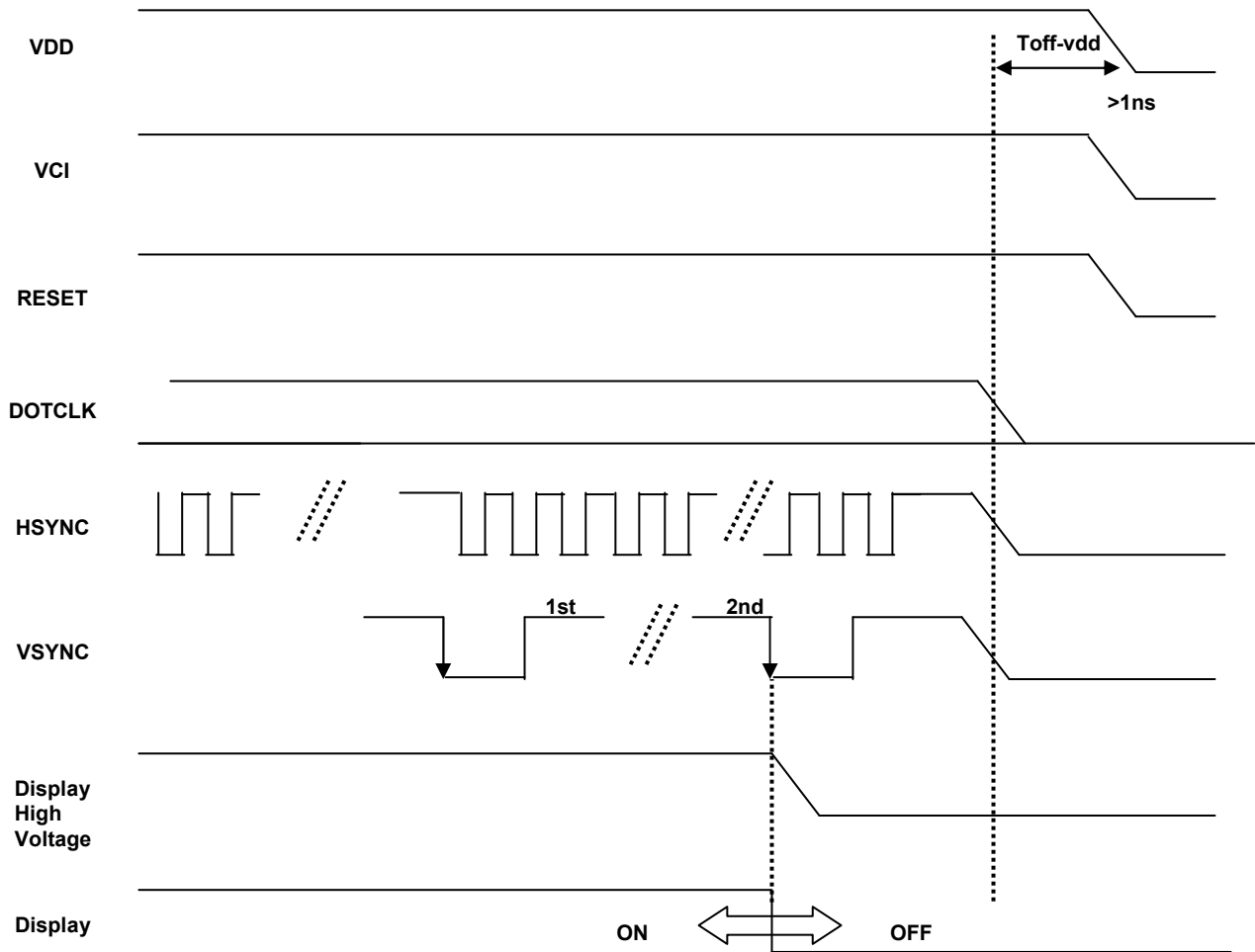
Product Specification
9-2. Initial Code

[VCI = 3.3V(Typ.)]

No.	Register	Value	Contents	
1	H01	6300	Driver Output (Forward Scan)	
		2100	Driver Output (Reverse Scan)	
2	H02	0200	LCD Driving Waveform Control	
3	H03	021C	Power Control 1	
4	H04	04C7	Input Data & C/F Control	
5	H05	F7C0	Function Control	DE Mode
		(F740)		(Sync Mode)
6	H06	E806	-	
7	H0A	4008	Contrast / Brightness Control	
8	H0B	0000	Frame Cycle Control	
9	H0D	0024	Power Control 2	
10	H0E	29C0	Power Control 3	
11	H0F	0000	Gate Scan Position	
Porch				
12	H16	(9F80)	Horizon Porch	Only for Sync Mode
13	H17	(0A0F)	Vertical Porch	
14	H1E	00D0	Power Control 4	
Gamma Collection				
15	H30	0700	-	
16	H31	0207	-	
17	H32	0000	-	
18	H33	0105	-	
19	H34	0007	-	
20	H35	0101	-	
21	H36	0707	-	
22	H37	0504	-	
23	H3A	140F	-	
24	H3B	0509	-	

[Note] H01: Driver Output

6300		2100	
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Product Specification
8-3. Power Off Sequence


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10. Reliability Test

10-1. TFT LCD Module

NO	TEST ITEMS	CONDITION	REMARK
1	High Temperature Storage Test	Ta = 80℃ 240h	-
2	Low Temperature Storage Test	Ta = -30℃ 240h	-
3	High Temperature Operation Test	Ta = 70℃ 240h	-
4	Low Temperature Operation Test	Ta = -20℃ 240h	-
5	High Temperature and High Humidity Operation Test	Ta = 60℃ 90%RH 240h	-
6	Packing Shock	1 corner, 3edge, 6face/61cm Drop	Packing
7	Packing Vibration	Random 1.5Grms Z direction 60min	Packing
8	Thermal Shock Test	-30℃(0.5h) ~ 80℃(0.5h) / 100 cycles	-

T_a = Ambient Temperature

In the standard condition, there shall be no practical problems that may affect the display function.

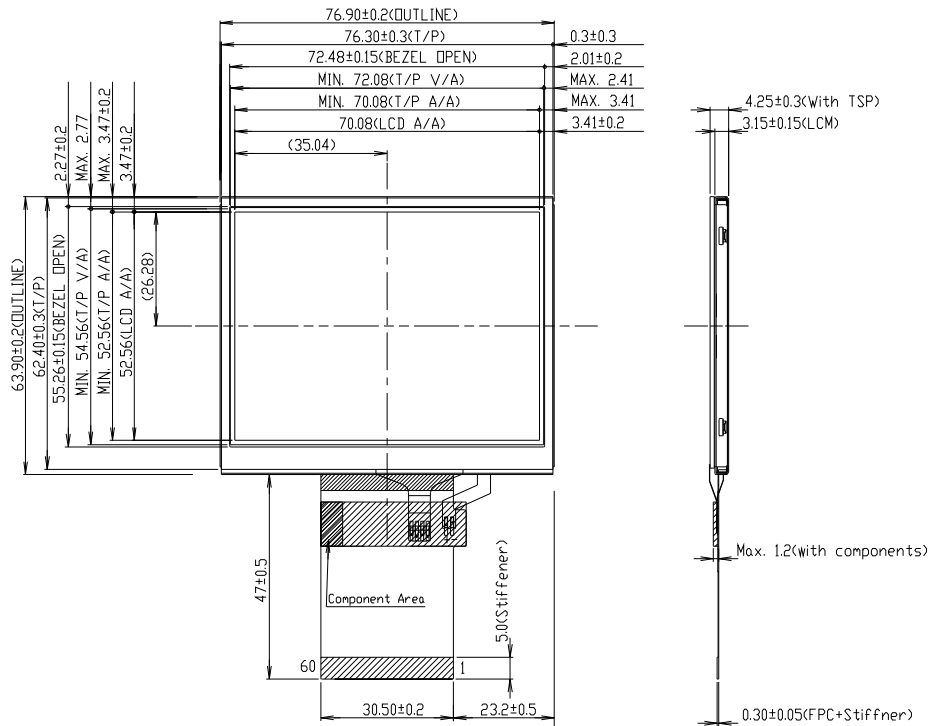
Result Evaluation Criteria

- TFT-LCD panel should be at room temperature for 24hours when the display quality test is over.
There should be no particular change which might affect the practical display function.
- TSP should be at room temp. for 24 hours when the reliability test is over.

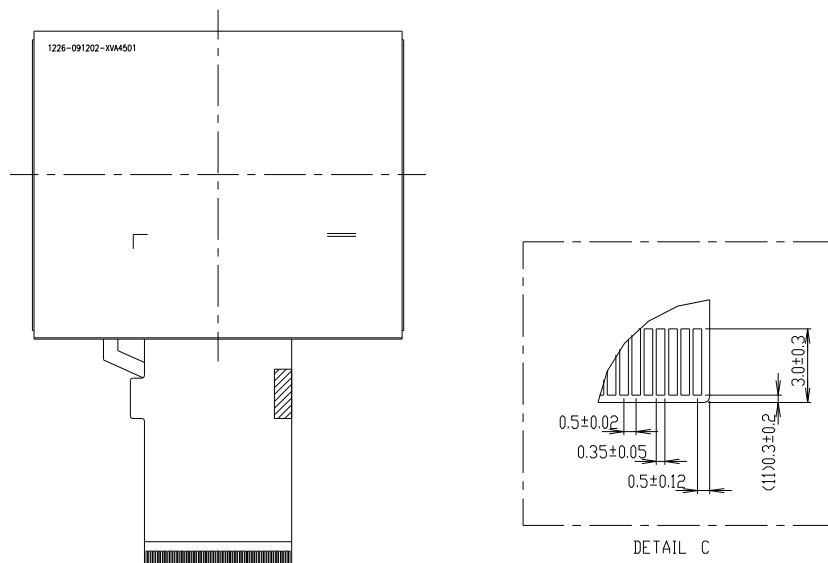
Product Specification

11. Outline Dimension

11-1. Front View



11-2. Rear View



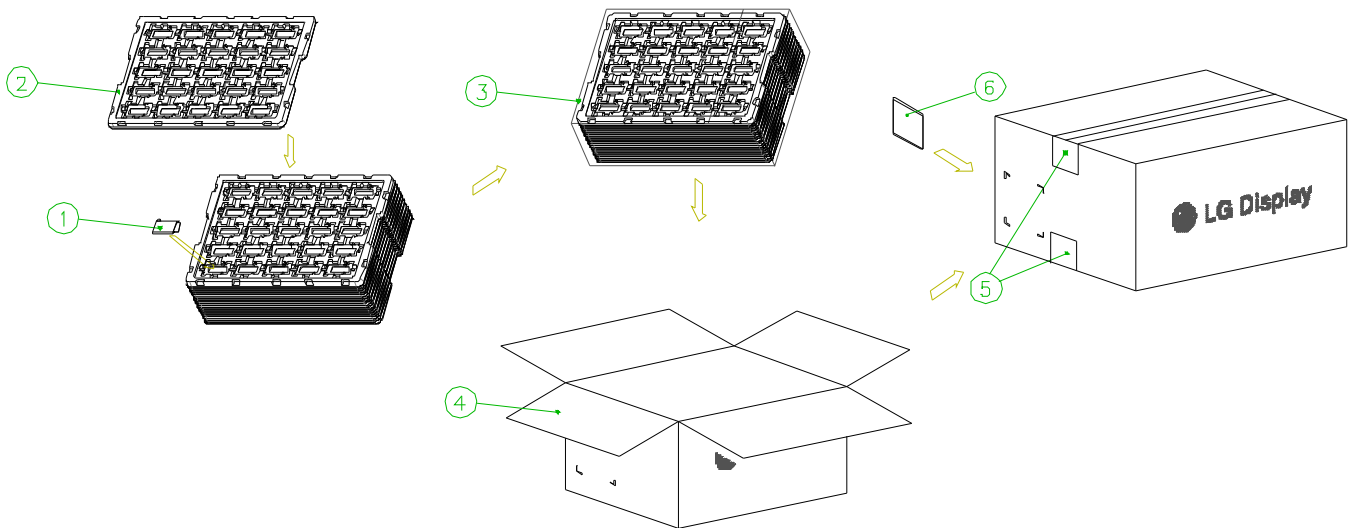
Product Specification

12. Packing

12-1. Packing Form

- a) Package quantity in one box : 135 pcs
- b) Box Size : 475mm × 348mm × 210mm
- c) 1Box = tray 15 + 1 tray(dummy , top) = 16 tray

12-2. Method of Package



NO.	Description	Material
1	Module	
2	Packing, Tray	PET(0.8t)
3	Bag	PE 560x 830
4	Box	SWR4 378x324x112
5	Tape	OPP 70MMx300m
6	Label	Art Paper 100x70

Product Specification**13. Precautions**

Please pay attention to the following when you use this TFT LCD module.

13-1. Mounting Precautions

- <1> You may mount a module using four corner sides.
- <2> You should consider the mounting structure so that uneven force(ex. Twisted stress) is not applied to the module.
And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- <3> Please attach a transparent protective plate to the surface in order to protect the Touch Screen Panel.
Transparent protective plate should have sufficient strength in order to resist external force.
- <4> You should adopt radiation structure to satisfy the temperature specification.
- <5> Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- <6> Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics deteriorate the polarizer.)
- <7> When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaked with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone and toluene because they cause chemical damage to the polarizer.
- <7> Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- <8> Do not open the case because inside circuits do not have sufficient strength.
- <9> The metal case of a module should be contacted to electrical ground of your system.

13-2. Operating Precautions

- <1> The spike noise causes the disoperation of circuits. It should be lower than following voltage
 $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- <2> Response time depends on the temperature.(In lower temperature, it becomes longer.)
- <3> Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- <4> Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- <5> When fixed patterns are displayed for a long time, remnant image is likely to occur.
- <6> Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

Product Specification

13-3. Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

13-4. Precautions For Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

13-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

- <1> Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- <2> The polarizer surface should not come in contact with any other object.
- <3> The warranty for storage of the color TFT-LCD module shall be in compliance with the Incoming Inspection standard.

13-6. Handling Precautions For Protection Film

- <1> When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- <2> The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
Please carefully peel off the protection film without rubbing it against the polarizer.
- <3> When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- <4> You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.