

TFT-DISPLAY DATASHEET

DATA IMAGE

Model: FG1001LODSSWMG01

BRIEF SPEC.:

| | |
|-----------------------|---|
| Main Feature | Landscape Normally Black Wide Viewing Angle |
| Active Screen Area | 216.96 x 135.6 [mm] |
| Diagonal Format | 10.1" 16:10 |
| Resolution | 1280 X 800 |
| Colors | 8 Bit |
| Backlight | Black |
| Brightness | 500 cd/m ² |
| LED Life Time | 50K(h) |
| Interface | LVDS |
| Viewing Angle | 85/85 L/R 85/85 |
| Touchscreen | no |
| Power Supply | 2.5 V [Typ.] |
| Module Outline | 229.46 x 149.1 x 4.8 [mm] |
| Operation Temperature | -20 ... +70 °C |
| Storage Temperature | -30... +80 °C |
| Surface Treatment | HC |

DATA IMAGE CORPORATION

TFT Module Specification Preliminary

ITEM NO.: FG1001L0DSSWMG01

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| | | | | |
|--------------------|-----------|--------------|-------------|--------------|
| Customer Companies | R&D Dept. | Q.C. Dept. | Eng. Dept. | Prod. Dept. |
| | ALEX | JOE | GARY | KEN |
| Approved by | Version: | Issued Date: | Sheet Code: | Total Pages: |
| | 1 | 23/OCT/14' | | 21 |

3. GENERAL SPECIFICATIONS

| Parameter | Specifications | Unit |
|---------------------|-------------------------------|------|
| Screen Size | 10.1 (diagonal) | inch |
| Display Format | 1280(H) x (R,G,B) x 800(V) | dot |
| Active Area | 216.96(W) x 135.60(H) | mm |
| Dot Pitch | 0.0565(W) x 0.1695(H) | mm |
| Pixel Configuration | RGB-Stripe | |
| Outline Dimension | 229.46(W) x 149.1(H) x 4.8(D) | mm |
| Surface treatment | HC | |
| Interface | LVDS | |
| Weight | TBD | g |
| Display mode | Normally Black, Transmissive | |

4. ABSOLUTE MAXIMUM RATINGS

(Note 1)

| Parameter | Symbol | MIN. | MAX. | Unit | Remark |
|-----------------------|----------------------------------|------|------|------|--------|
| Power voltage | V _{DD} | -0.3 | 3.9 | V | |
| | A _V DD | -0.3 | 14 | V | |
| | V _{GH} | -0.3 | 42 | V | |
| | V _{GL} | -19 | 0.3 | V | |
| | V _{GH} -V _{GL} | 12 | 40 | V | |
| Operating temperature | T _{OP} | -20 | 70 | °C | |
| Storage temperature | T _{ST} | -30 | 80 | °C | |

Note 1: The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

5. ELECTRICAL CHARACTERISTICS

5.1 Typical Operation Conditions

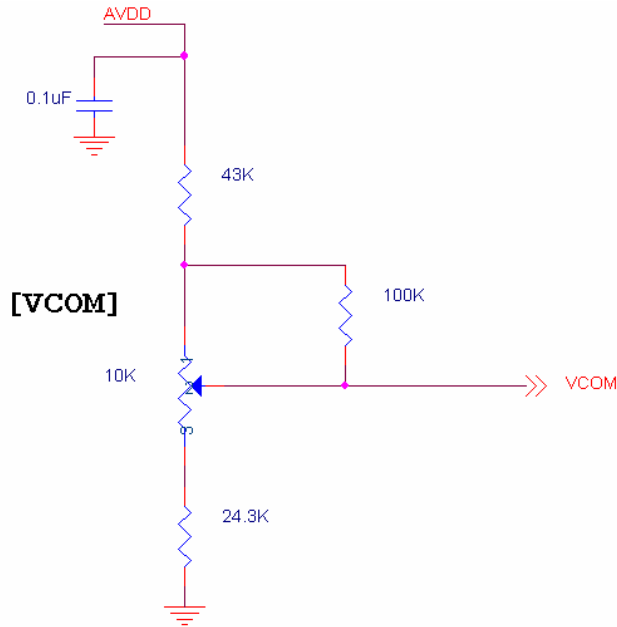
| Parameter | Symbol | MIN. | TYP. | MAX. | Unit | Remark |
|--------------------------|-------------------|--------------------|------|---------------------|------|--------|
| Power voltage | V _{DD} | 2.3 | 2.5 | 2.7 | V | Note 2 |
| | A _V DD | 8.0 | 8.2 | 8.4 | V | |
| | V _{GH} | 21.7 | 22 | 22.3 | V | |
| | V _{GL} | -7.3 | -7 | -6.7 | V | |
| Input signal voltage | V _{COM} | 2.7 | 3.0 | 3.3 | V | Note 3 |
| Input logic high voltage | V _{IH} | 0.8V _{DD} | - | 3.6 | V | Note 2 |
| Input logic low voltage | V _{IL} | 0 | - | 0.2 V _{DD} | V | |

Note 1: Be sure to apply V_{DD} and V_{GL} to the LCD first, and then apply V_{GH}.

Note 2: V_{DD} setting should match the signals output voltage of customer's system board.

Note 3: Typ. V_{COM} is only a reference value; it must be optimized according to each LCM.

Be sure to use VR.



5.2 Current Consumption

| Parameter | Symbol | MIN. | TYP. | MAX. | Unit | Unit |
|--------------------|-------------------|------|------|------|------|------------------------|
| Current for Driver | I _{GH} | - | 705 | 1000 | uA | V _{GH} =22V |
| | I _{GL} | - | 705 | 1000 | uA | V _{GL} =-7V |
| | I _{VDD} | - | 95 | 120 | mA | V _{DD} =2.5V |
| | I _{AVDD} | - | 45 | 70 | mA | AV _{DD} =8.2V |

5.3 Backlight Driving Conditions

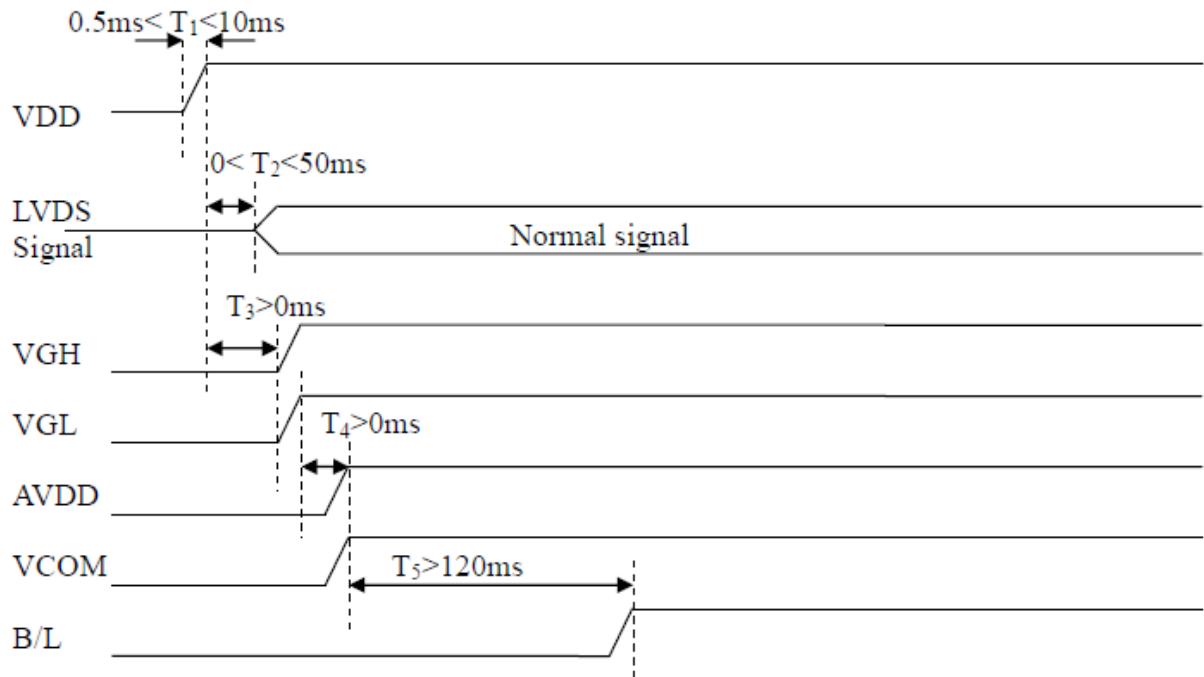
| Parameter | Symbol | MIN. | TYP. | MAX. | Unit | Unit |
|---------------------------|----------------|--------|--------|------|------|-------|
| Voltage for LED backlight | V _L | 16.8 | (19.5) | 21 | V | Note1 |
| Current for LED backlight | I _L | 200 | 240 | 280 | mA | |
| LED life time | - | 50,000 | | - | Hr | Note2 |

Note 1: The LED Supply Voltage is defined by the number of LED at Ta=25°C and I_L =240mA.

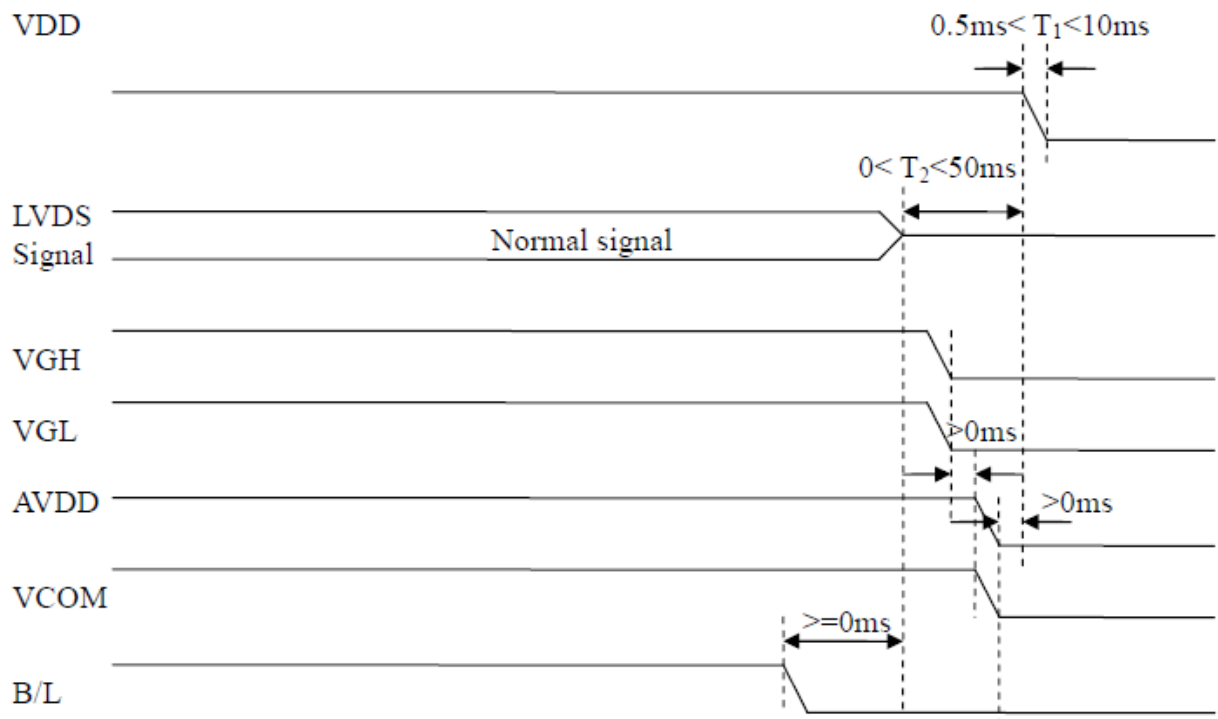
Note 2: The "LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25°C and I_L =240mA. The LED lifetime could be decreased if operating I_L is larger than 240mA.

5.4 Power Sequence

a. Power on:



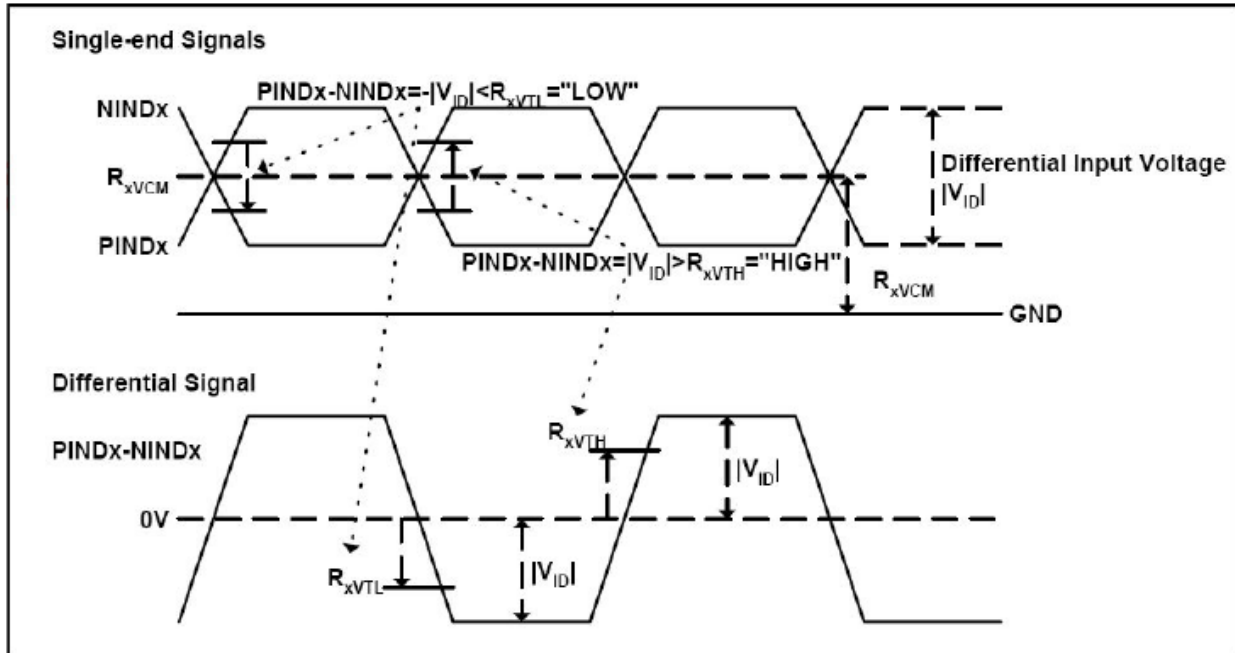
b. Power off:



6. INPUT SIGNAL CHARACTERISTICS

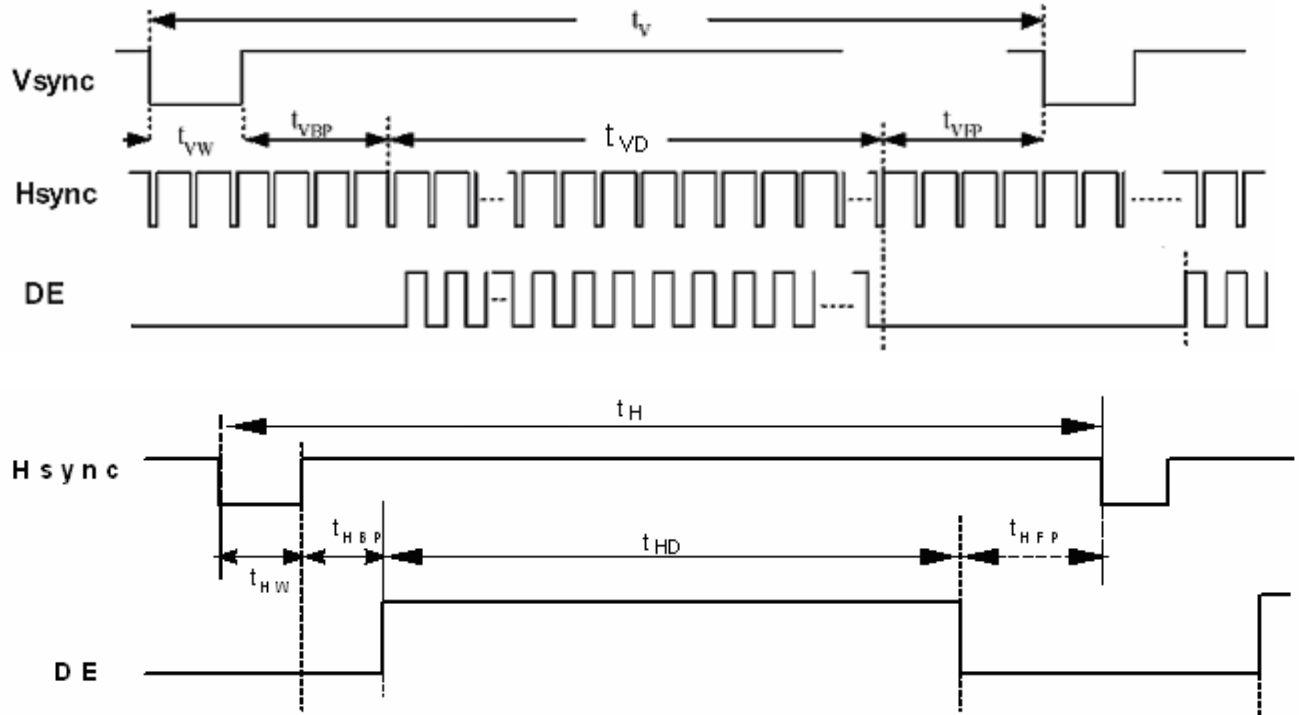
6.1 AC Characteristics

| Parameter | Symbol | MIN. | TYP. | MAX. | Unit | Remark |
|---|------------|------|------|------|------|-----------------|
| Differential input high Threshold voltage | R_{xVTH} | - | - | +100 | mV | $R_{xVCM}=1.2V$ |
| Differential input low Threshold voltage | R_{xVTL} | -100 | - | - | mV | |
| Differential input common mode voltage | R_{xVCM} | 0.7 | - | 1.6 | V | |
| Differential voltage | $ V_{ID} $ | 200 | - | 600 | mV | |

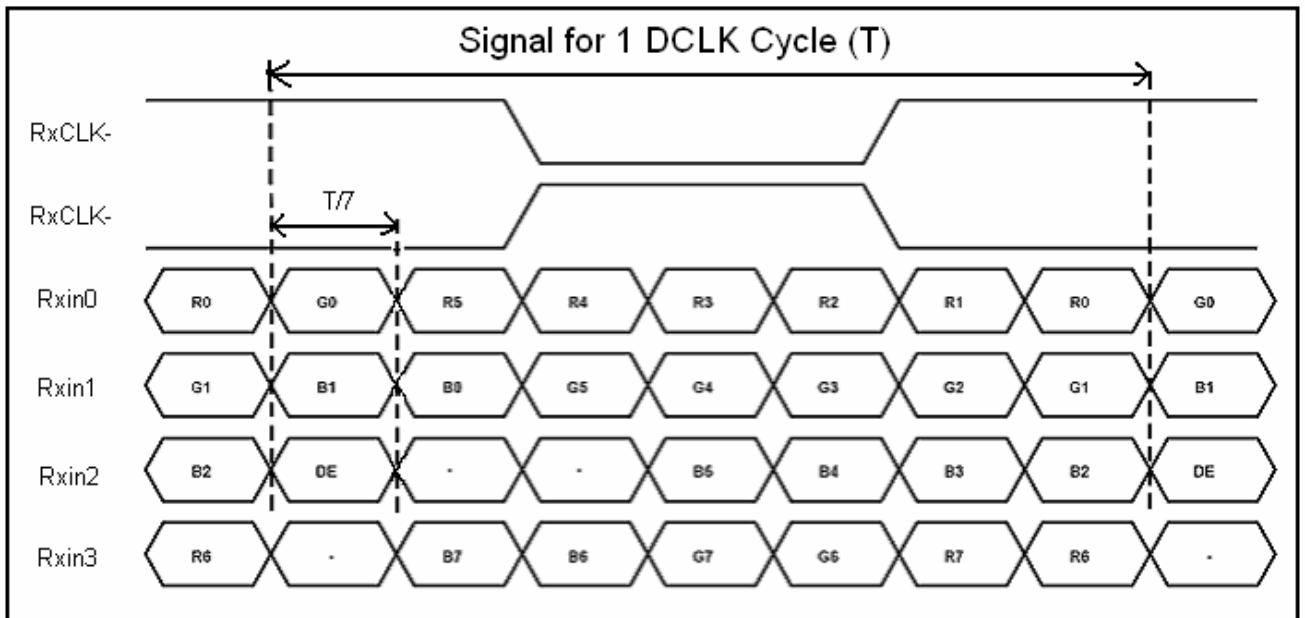


6.2 Timing

| Parameter | Symbol | MIN. | TYP. | MAX. | Unit | Remark |
|-----------------------------------|--------------------------|------|-------|------|-------|-----------------|
| Clock Frequency | $1/T_c$ | 68.9 | 71.11 | 73.4 | MHz | Frame rate=60Hz |
| Horizontal display area | t_{HD} | | 1280 | | T_c | |
| HS period time | t_H | 1410 | 1440 | 1470 | T_c | |
| HS Width +Back Porch+Front Porch | $t_{HW}+t_{HBP}+t_{HFP}$ | 130 | 160 | 190 | T_c | |
| Vertical display area | t_{VD} | | 800 | | t_H | |
| VS period time | t_V | 815 | 823 | 833 | t_H | |
| VS Width +Back Porch +Front Porch | $t_{VW}+t_{VBP}+t_{VFP}$ | 15 | 23 | 33 | t_H | |



6.3 LVDS Data Input Format



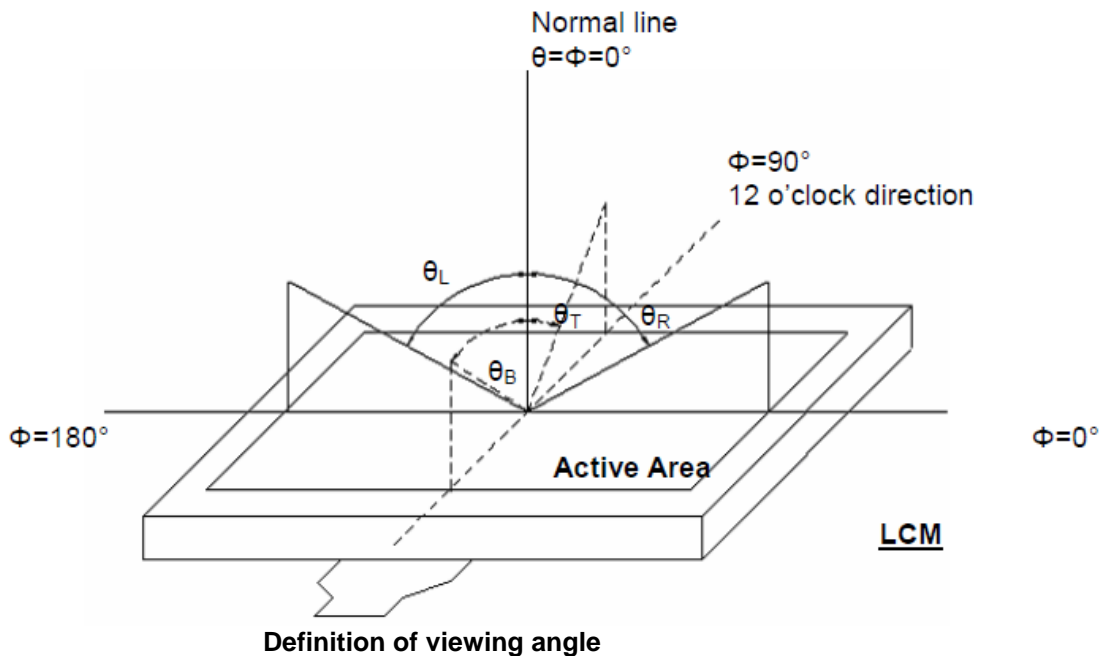
7. OPTICAL CHARACTERISTIC

| Parameter | Symbol | Condition | MIN. | TYP. | MAX. | Unit | Remarks |
|--------------------------|------------|---------------------------------|------|------|------|-------------------|------------|
| Viewing Angle (CR≥10) | θ_L | $\Phi=180^\circ$ (9 o'clock) | 75 | 85 | - | deg | Note 1 |
| | θ_R | $\Phi=0^\circ$ (3 o'clock) | 75 | 85 | - | | |
| | θ_T | $\Phi=90^\circ$ (12 o'clock) | 75 | 85 | - | | |
| | θ_B | $\Phi=270^\circ$ (6 o'clock) | 75 | 85 | - | | |
| Contrast Ratio | CR | Normal $\theta=\Phi=0^\circ$ | 600 | 800 | - | | Note 4 |
| Response time | T_{ON} | | - | 10 | 20 | ms | Note 3 |
| | T_{OFF} | | - | 15 | 30 | ms | |
| Color chromaticity | W_X | | 0.28 | 0.31 | 0.34 | - | Note 2,5,6 |
| | W_Y | | 0.29 | 0.32 | 0.35 | - | |
| Luminance | L | | - | 500 | - | cd/m ² | Note 6 |
| Luminance uniformity | YU | | 75 | 80 | - | % | Note 7 |

Test Conditions:

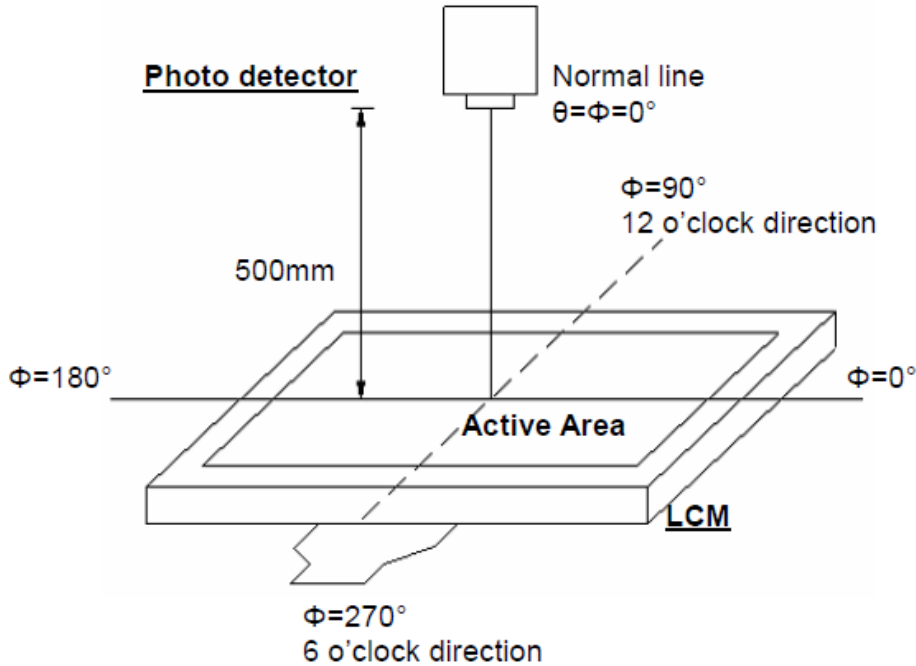
- VDD=2.5V, IL=240mA (Backlight current), the ambient temperature is 25°C.
- The test systems refer to Note 2.

Note 1: Definition of viewing angle range



Note 2: Definition of optical measurement system.

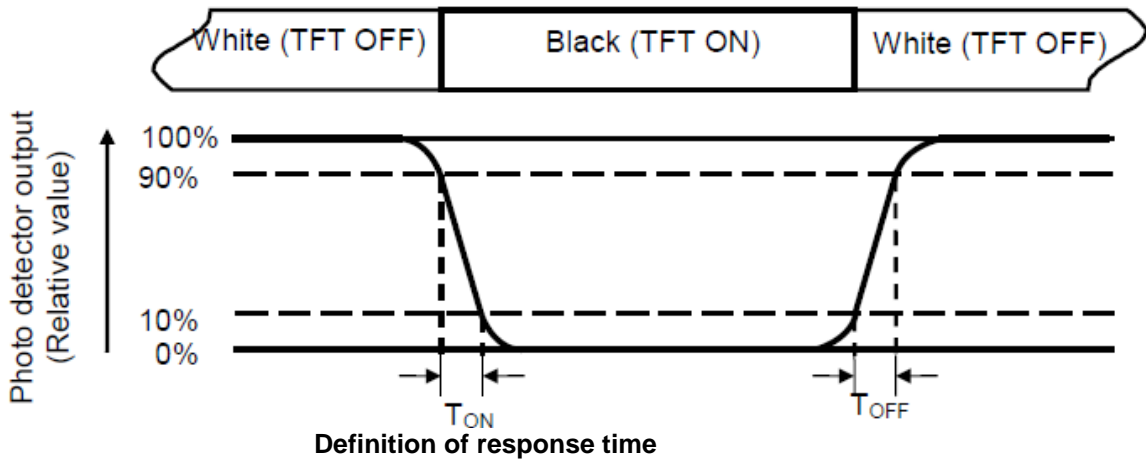
The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Viewing angle is measured by ELDIM-EZ contrast/Height :1.2mm, Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/ Field of view: 1° /Height: 500mm.)



Optical measurement system setup

Note 3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 4: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

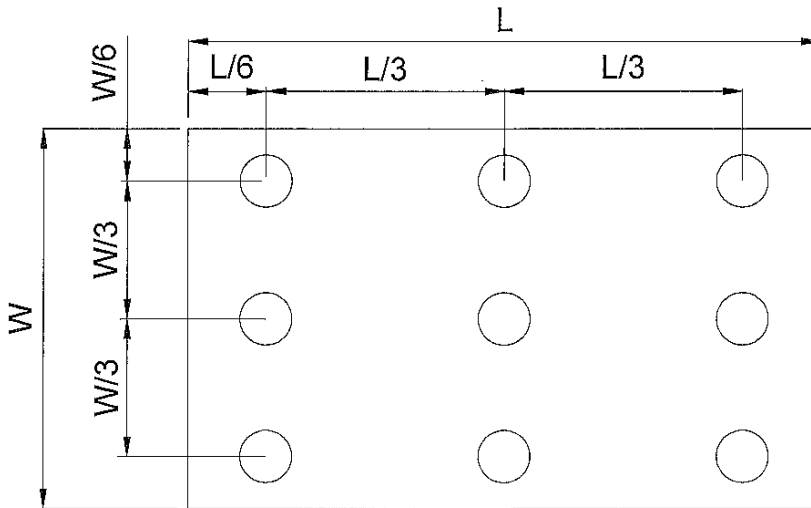
Note 5: Definition of color chromaticity (CIE1931)
 Color coordinates measured at center point of LCD.

Note 6: Measuring the center area of the panel. The LED driving condition is $I_L=200\text{mA}$.

Note 7: Definition of Luminance Uniformity
 Active area is divided into 9 measuring areas. Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{min}}{B_{max}}$$

L-----Active area length W----- Active area width



8. PIN CONNECTIONS

FPC Connector is used for the module electronics interface. The model is F62240-H1210A manufactured by Vigorconn.

| Pin No | Symbol | I/O | Function | Remark |
|--------|----------|-----|---|-------------------|
| 1 | VCOM | P | Common Voltage | |
| 2 | VDD | P | Power Voltage for digital circuit | |
| 3 | VDD | P | Power Voltage for digital circuit | |
| 4 | NC | - | No connection | |
| 5 | NC | - | No connection | |
| 6 | NC | - | No connection | |
| 7 | GND | P | Ground | |
| 8 | RIN0- | I | -LVDS differential data input | R0~R5,G0 |
| 9 | RIN0+ | I | +LVDS differential data input | |
| 10 | GND | P | Ground | |
| 11 | RIN1- | I | -LVDS differential data input | G1~G5,B0,01 |
| 12 | RIN1+ | I | +LVDS differential data input | |
| 13 | GND | P | Ground | |
| 14 | RIN2- | I | -LVDS differential data input | B2~B5,HS,VS,DE |
| 15 | RIN2+ | I | +LVDS differential data input | |
| 16 | GND | P | Ground | |
| 17 | RXCLKIN- | I | -LVDS differential clock input | LVDS CLK |
| 18 | RXCLKIN+ | I | +LVDS differential clock input | |
| 19 | GND | P | Ground | |
| 20 | RXIN3- | I | -LVDS differential data input | R6,R7,G6,G7,B6,B7 |
| 21 | RXIN3+ | I | +LVDS differential data input | |
| 22 | GND | P | Ground | |
| 23 | NC | - | No connection | |
| 24 | NC | - | No connection | |
| 25 | GND | P | Ground | |
| 26 | NC | - | No connection | |
| 27 | LED_PWN | O | Backlight CABG controller signal output | Note2 |

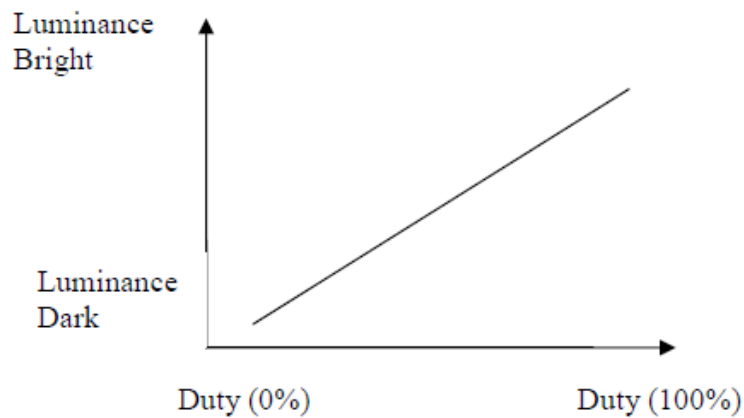
| | | | | |
|----|---------|---|--------------------------|-------|
| 28 | NC | - | No connection | |
| 29 | AVDD | P | Power for Analog Circuit | |
| 30 | GND | P | Ground | |
| 31 | LED- | P | LED Cathode | |
| 32 | LED- | P | LED Cathode | |
| 33 | NC | - | No connection | |
| 34 | NC | - | No connection | |
| 35 | VGL | P | Gate OFF Voltage | |
| 36 | NC | - | No connection | |
| 37 | CABC_EN | I | CABC Enable Input | Note1 |
| 38 | VGH | P | Gate ON Voltage | |
| 39 | LED+ | P | LED Cathode | |
| 40 | LED+ | P | LED Cathode | |

I: input, O: output, P: Power

Note1: The setting of CABC function are as follows.

| Pin | Enable | Disable |
|---------|--------------|---------------------|
| CABC_EN | High Voltage | Low Voltage or open |

Note2: LED_PWM is used to adjust backlight brightness.



9. QUALITY ASSURANCE

9.1. Test Conditions

9.1.1 Temperature and Humidity(Ambient Temperature)

Temperature : $25 \pm 5^{\circ}\text{C}$
 Humidity : $65 \pm 5\%$

9.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

9.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

9.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

9.1.5 Test Method

| No. | Item | Test Conditions | Remark |
|-----|--|--|----------------------|
| 1 | High Temperature Storage Test | Ta = 80°C 120hrs | Note 1,4 (IEC68-2-2) |
| 2 | Low Temperature Storage Test | Ta = -30°C 120hrs | Note 1,4 (IEC68-2-1) |
| 3 | High Temperature Operation Test | Ts = 70°C 120hrs | Note 2,4 (IEC68-2-2) |
| 4 | Low Temperature Operation Test | Ta = -20°C 120hrs | Note 1,4 (IEC68-2-1) |
| 5 | Operate at High Temperature and Humidity | +40°C, 90%RH 120hrs | Note 4 (IEC68-2-2) |
| 6 | Thermal Shock | -30°C /30 min ~ +80°C /30 min for a total 100 cycles, Start with cold temperature and end with high temperature. | Note 4 (IEC68-2-14) |
| 7 | Vibration Test | Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X. Y. Z. (6 hours for total) | (IEC68-2-6) |
| 8 | Mechanical Shock | 100G 6ms,±X, ±Y, ±Z 3 times for each direction | |
| 9 | Package Vibration Test | Random Vibration : ISTA-3A 1Hz~200Hz,Grms=0.53 Half hours for direction of Z | |
| 10 | Package Drop Test | Height:60 cm 1 corner, 3 edges, 6 surfaces | |

Note 1: Ta is the ambient temperature of samples.

Note 2: Ts is the temperature of panel's surface.

Note 3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

Note 4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

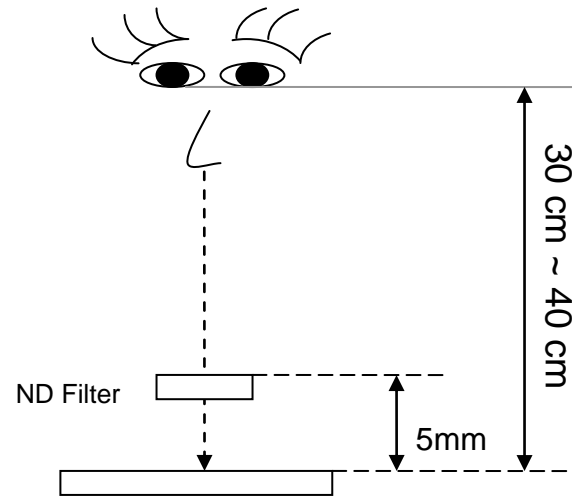
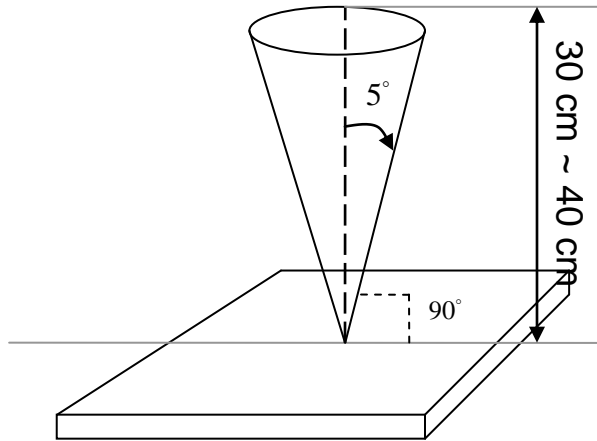
9.2 Inspection condition

9.2.1 Inspection conditions

9.2.1.1 Inspection Distance : 35 ± 5 cm

9.2.1.2 View Angle :

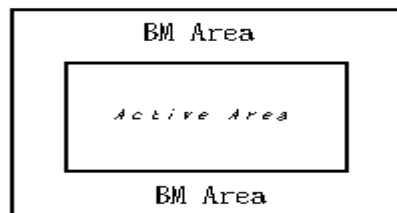
- (1) Inspection under operating condition : $\pm 5^\circ$
- (2) Inspection under non-operating condition : $\pm 45^\circ$



9.2.2 Environment conditions :

| | | |
|-----------------------|-----------------------|--------------------------|
| Ambient Temperature : | | $25 \pm 5^\circ\text{C}$ |
| Ambient Humidity : | | $65 \pm 5\%$ |
| Ambient Illumination | Cosmetic Inspection | 400 ~ 600lux |
| | Functional Inspection | 300 ~ 500lux |

9.2.3 Definition of applicable Zones



9.2.4 Inspection Parameters

| No. | Parameter | Criteria | | | | | | | | | | | | | | | | |
|--|-------------------------------------|---|-------------------|------------------|-------------------|------------------|--------------------|-----------|--------------|---------------------|-------------|---------------------|---------------|------|--------|---|-------------------|---|
| 1 | Operating | Display function: No Display malfunction (Major) | | | | | | | | | | | | | | | | |
| | | Line Defect: No obvious Vertical and Horizontal line defect in bright, dark and colored. | | | | | | | | | | | | | | | | |
| | | Point Defect: Active area ≤ 6 dots (Minor) (Note:1) | | | | | | | | | | | | | | | | |
| | | <table border="1"> <thead> <tr> <th colspan="2" rowspan="2">Item</th> <th>Acceptable number</th> <th rowspan="2">Total</th> </tr> <tr> <th>Active Area</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Bright</td> <td>Random</td> <td>3</td> <td rowspan="4">6</td> </tr> <tr> <td>Two dots adjacent</td> <td>1</td> </tr> <tr> <td rowspan="2">Dark</td> <td>Random</td> <td>4</td> </tr> <tr> <td>Two dots adjacent</td> <td>2</td> </tr> </tbody> </table> | Item | | Acceptable number | Total | Active Area | Bright | Random | 3 | 6 | Two dots adjacent | 1 | Dark | Random | 4 | Two dots adjacent | 2 |
| | | Item | | | Acceptable number | | Total | | | | | | | | | | | |
| | | | | Active Area | | | | | | | | | | | | | | |
| Bright | Random | 3 | 6 | | | | | | | | | | | | | | | |
| | Two dots adjacent | 1 | | | | | | | | | | | | | | | | |
| Dark | Random | 4 | | | | | | | | | | | | | | | | |
| | Two dots adjacent | 2 | | | | | | | | | | | | | | | | |
| Non-uniformity: Visible through 2%ND filter White , R , G ,B and gray 50% pattern. | | | | | | | | | | | | | | | | | | |
| Foreign material in Black or White spots shape ($W > 1/4L$) | | | | | | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th>Zone Dimension</th> <th>Acceptable number</th> <th>Class of Defects</th> </tr> </thead> <tbody> <tr> <td>$D > 0.5$</td> <td>0</td> <td rowspan="3">Minor</td> </tr> <tr> <td>$0.3 < D \leq 0.5$</td> <td>5</td> </tr> <tr> <td>$0.3 \leq D$</td> <td>*</td> </tr> </tbody> </table> <p style="text-align: center;">$D = (\text{Long} + \text{Short}) / 2$ *: Disregard</p> | Zone Dimension | Acceptable number | Class of Defects | $D > 0.5$ | 0 | Minor | $0.3 < D \leq 0.5$ | 5 | $0.3 \leq D$ | * | | | | | | | | |
| Zone Dimension | Acceptable number | Class of Defects | | | | | | | | | | | | | | | | |
| $D > 0.5$ | 0 | Minor | | | | | | | | | | | | | | | | |
| $0.3 < D \leq 0.5$ | 5 | | | | | | | | | | | | | | | | | |
| $0.3 \leq D$ | * | | | | | | | | | | | | | | | | | |
| Foreign Material in Line or spiral shape ($W \leq 1/4L$) (Note: 4) | | | | | | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th>Zone L (mm)</th> <th>Zone W(mm)</th> <th>Acceptable number</th> <th>Class of Defects</th> </tr> </thead> <tbody> <tr> <td>$L > 10$</td> <td>$W > 0.1$</td> <td>0</td> <td rowspan="3">Minor</td> </tr> <tr> <td>$L \leq 10$</td> <td>$0.07 < W \leq 0.1$</td> <td>5</td> </tr> <tr> <td>$L \leq 10$</td> <td>$W \leq 0.07$</td> <td>*</td> </tr> </tbody> </table> <p style="text-align: center;">L : Length W : Width *: Disregard</p> | Zone L (mm) | Zone W(mm) | Acceptable number | Class of Defects | $L > 10$ | $W > 0.1$ | 0 | Minor | $L \leq 10$ | $0.07 < W \leq 0.1$ | 5 | $L \leq 10$ | $W \leq 0.07$ | * | | | | |
| Zone L (mm) | Zone W(mm) | Acceptable number | Class of Defects | | | | | | | | | | | | | | | |
| $L > 10$ | $W > 0.1$ | 0 | Minor | | | | | | | | | | | | | | | |
| $L \leq 10$ | $0.07 < W \leq 0.1$ | 5 | | | | | | | | | | | | | | | | |
| $L \leq 10$ | $W \leq 0.07$ | * | | | | | | | | | | | | | | | | |
| 2 | External Inspection (non-operating) | Dimension: Outline (Major) | | | | | | | | | | | | | | | | |
| | | Bezel appearance: uneven (Minor) | | | | | | | | | | | | | | | | |
| | | Scratch on the polarize: (Note:2) | | | | | | | | | | | | | | | | |
| | | <table border="1"> <thead> <tr> <th>Zone L (mm)</th> <th>Zone W(mm)</th> <th>Acceptable number</th> <th>Class of Defects</th> </tr> </thead> <tbody> <tr> <td>$L > 10$</td> <td>$W > 0.1$</td> <td>0</td> <td rowspan="2">Minor</td> </tr> <tr> <td>$L \leq 10$</td> <td>$0.05 < W \leq 0.1$</td> <td>5</td> </tr> </tbody> </table> | Zone L (mm) | Zone W(mm) | Acceptable number | Class of Defects | $L > 10$ | $W > 0.1$ | 0 | Minor | $L \leq 10$ | $0.05 < W \leq 0.1$ | 5 | | | | | |
| Zone L (mm) | Zone W(mm) | Acceptable number | Class of Defects | | | | | | | | | | | | | | | |
| $L > 10$ | $W > 0.1$ | 0 | Minor | | | | | | | | | | | | | | | |
| $L \leq 10$ | $0.05 < W \leq 0.1$ | 5 | | | | | | | | | | | | | | | | |

| | | <table border="1"> <tr> <td>$L \leq 10$</td> <td>$W \leq 0.05$</td> <td>*</td> <td></td> </tr> </table> <p>L : Length W : Width * : Disregard</p> | $L \leq 10$ | $W \leq 0.05$ | * | | | | | | | |
|--------------------|-------------------|--|-------------------|-------------------|------------------|-----------|---|-------|--------------------|---|--------------|---|
| $L \leq 10$ | $W \leq 0.05$ | * | | | | | | | | | | |
| | | <p>Dent or bubble on the polarize (Note:2)</p> <table border="1"> <thead> <tr> <th>Zone Dimension</th> <th>Acceptable number</th> <th>Class of Defects</th> </tr> </thead> <tbody> <tr> <td>$D > 0.5$</td> <td>0</td> <td rowspan="3">Minor</td> </tr> <tr> <td>$0.3 < D \leq 0.5$</td> <td>5</td> </tr> <tr> <td>$0.3 \leq D$</td> <td>*</td> </tr> </tbody> </table> <p>$D = (\text{Long} + \text{Short}) / 2$ *: Disregard</p> | Zone Dimension | Acceptable number | Class of Defects | $D > 0.5$ | 0 | Minor | $0.3 < D \leq 0.5$ | 5 | $0.3 \leq D$ | * |
| Zone Dimension | Acceptable number | Class of Defects | | | | | | | | | | |
| $D > 0.5$ | 0 | Minor | | | | | | | | | | |
| $0.3 < D \leq 0.5$ | 5 | | | | | | | | | | | |
| $0.3 \leq D$ | * | | | | | | | | | | | |
| | | Polarizer flaw or leak out resin : Defect is defined as the active area. | | | | | | | | | | |
| 3 | Others | Issues which is not defined defect :defect must be visible through 2% ND Filter. | | | | | | | | | | |

| Class of defects | Definition | |
|------------------|------------|--|
| | AQL 0.65% | It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function. |
| | AQL 1.5% | It is a defect that will not result in functioning problem with deviation classified. |

Note:1.(a)Bright point defect is defined as point defect of R,G,B with area $>1/2$ dot respectively

(b)Dark point defect is defined as visible in full white pattern.

(c)Definition of distribution of point defect is as follows:

- minum separation between dark point defects should be larger than 5mm.
- minum separation between bright point defects should be larger than 5mm.

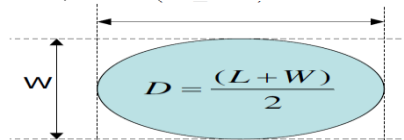
Note:2 The external inspection should be conducted at the distance 35 ± 5 cm between the eyes of inspcor and the panel .

Note:3 Luminance measurement for contrast ratio is at the distance 50 ± 5 cm between the detective head and the panel with ambient illuminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

Note:4 W-Width in mm , L-length of Max.(L1,L2) in mm.



Note:5 Spot Foreign Material ($W \geq L/4$)



9.2.5 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.

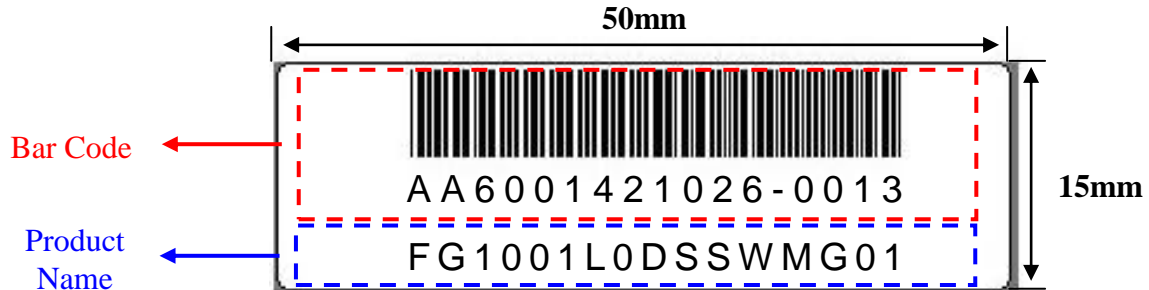
Sampling type: normal inspection, single sampling

Sampling table: MIL-STD-105E

Inspection level: Level II

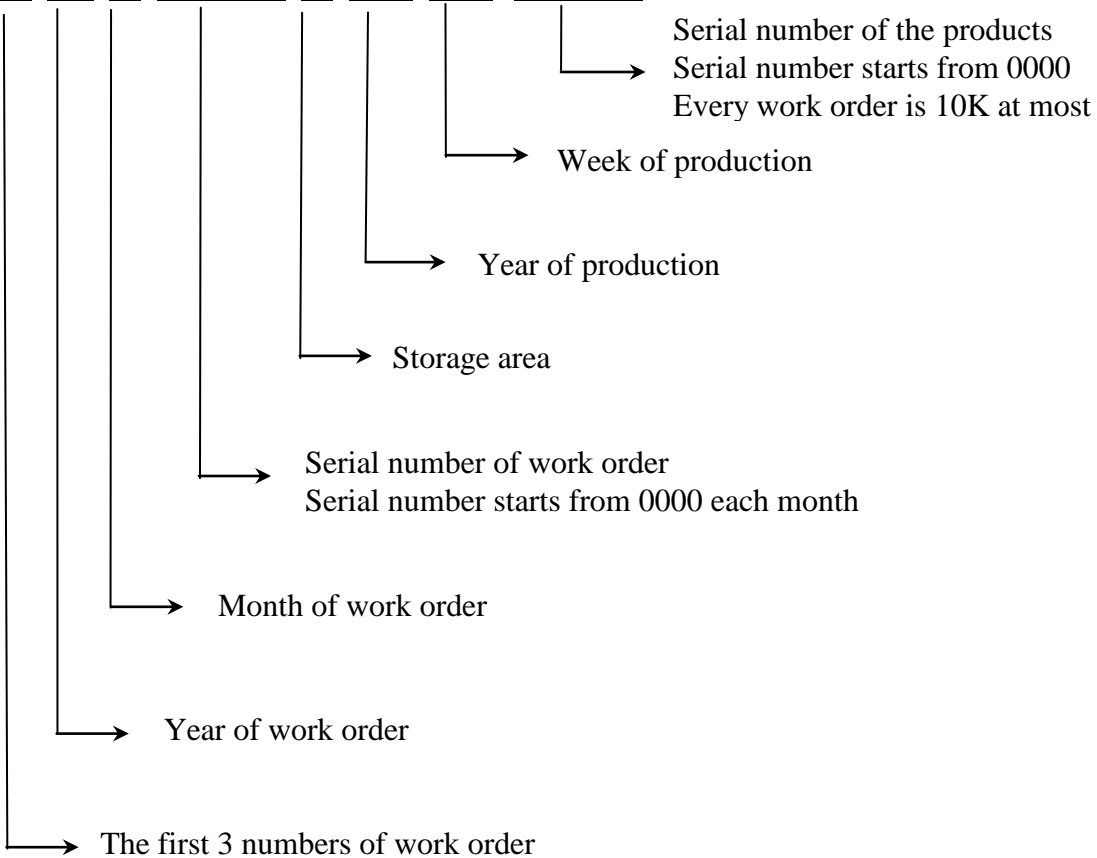
10. LCM PRODUCT LABEL DEFINE

Product Label style:

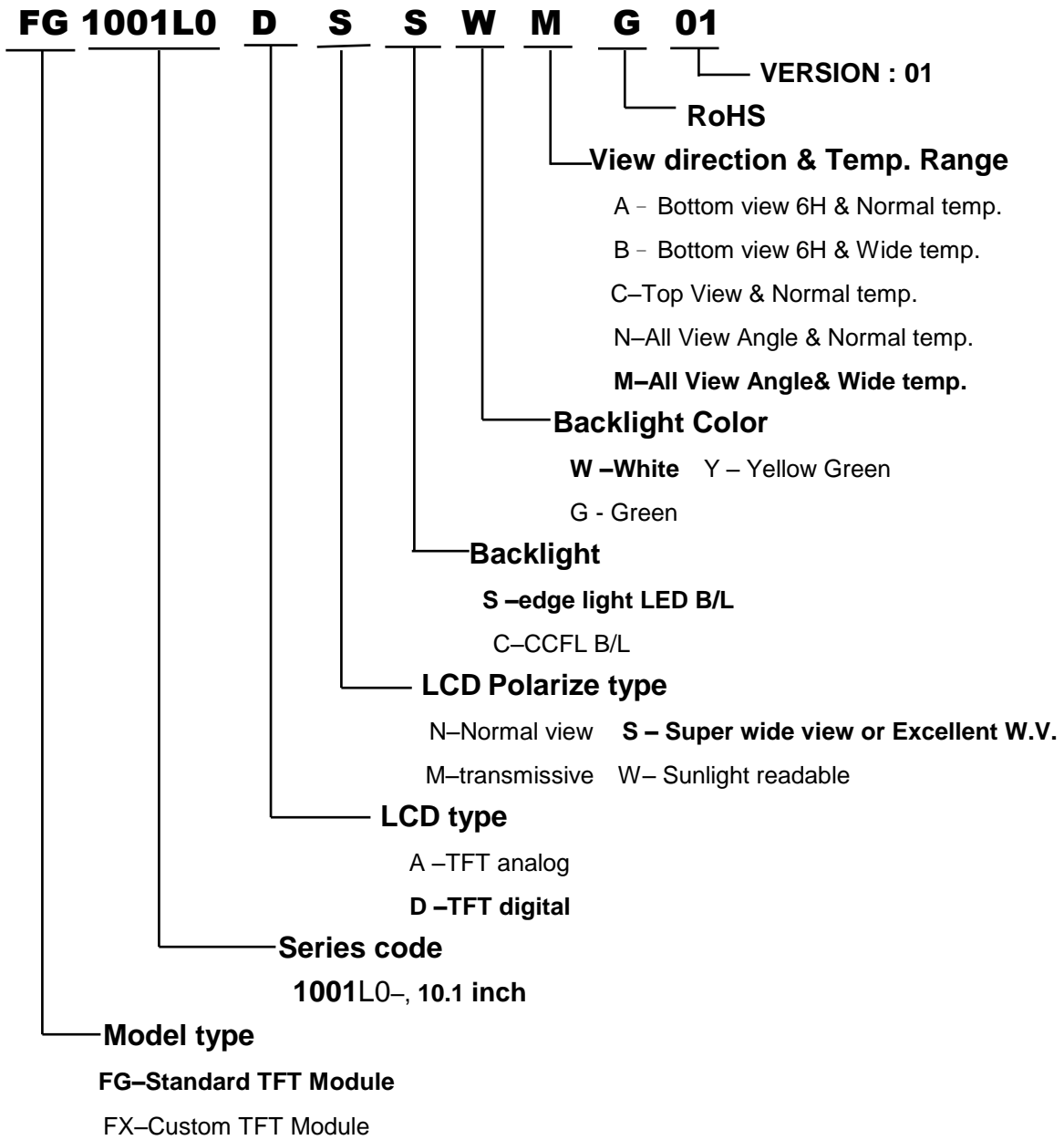


BarCode Define:

A A 6 0014 2 10 26-0013



Product Name Define:



12. PRECAUTIONS IN USE LCM

1. ASSEMBLY PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
- (4) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (5) Do not open the case because inside circuits do not have sufficient strength.
- (6) Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- (7) Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- (8) Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.

2. OPERATING PRECAUTIONS

- (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- (2) Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification
- (3) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (4) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (5) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (6) Please consider that LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.

3. ELECTROSTATIC DISCHARGE CONTROL

- (1) The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such the copper leads on the PCB and the interface terminals with any

parts of the human body.

- (2) The modules should be kept in antistatic bags or other containers resistant to static for storage.
- (3) Only properly grounded soldering irons should be used.
- (4) If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.
- (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended
- (6) Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

4. STORAGE PRECAUTIONS

- (1) When you store LCDs for a long time, it is recommended to keep the temperature between 0°C-40°C without the exposure of sunlight and to keep the humidity less than 90%RH.
- (2) Please do not leave the LCDs in the environment of high humidity and high temperature such as 60°C 90%RH
- (3) Please do not leave the LCDs in the environment of low temperature; below -20°C.

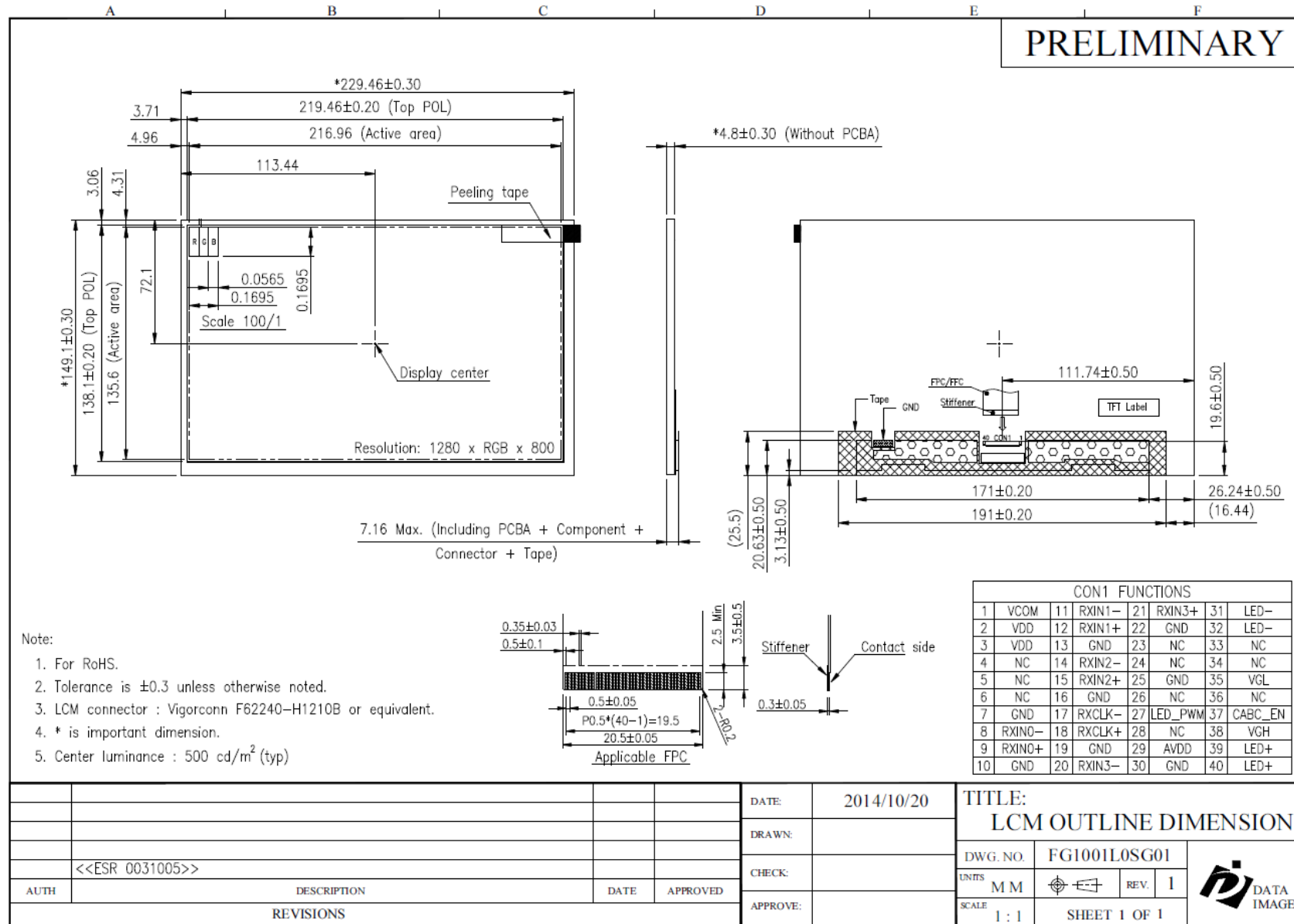
5. OTHERS

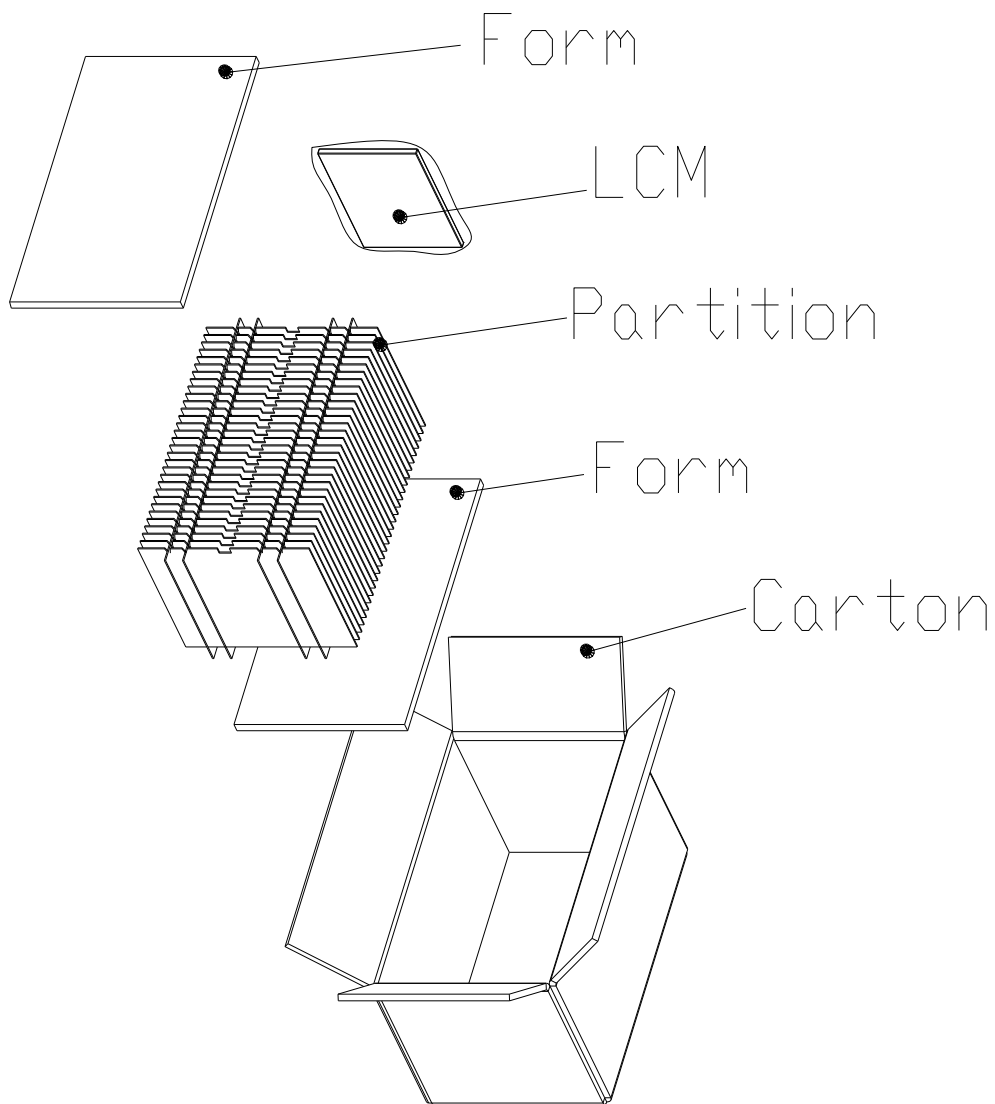
- (1) A strong incident light into LCD panel might cause display characteristics' changing inferior because of polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight and strong UV rays
- (2) Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- (3) For the packaging box, please pay attention to the followings:
 - a. Please do not pile them up more than 5 boxes. (They are not designed so.) And please do not turn over.
 - b. Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
 - c. Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)

6. LIMITED WARRANTY

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.

Confidential Document
13. OUTLINE DRAWING



14. PACKAGE INFORMATION

1 Carton = 16 PCS

Carton size : 482L x 282W x 279H (mm)