HY-LINE®
COMPUTER COMPONENTS

TFT-Display Datasheet

DATA IMAGE
Model: FG080081DSSWBGT1

Brief spec.:

Main Feature	Landscape
	Wide LED Backlight
	Wide Aspect Ratio

Active Screen Area	176.64 x 99.36 (mm)
Diagonal | Format	8 " | 16:9
Resolution	800 X 480
Colors	6 Bit
Backlight	White
Brightness	280 cd/m²
LED Life Time	40K (h)
Interface	RGB
Viewing Angle	70/70 L/R 50/70
Touchscreen	yes
Power Supply	3.3,V (Typ.)
Module Outline	192.8 x 116.9 x 11.66 (mm)
Operation Temperature	-20... +60 °C
Storage Temperature	-30... +70 °C
Surface Treatment	Antiglare Hard Coating

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DATA IMAGE CORPORATION

TFT Module Specification

ITEM NO.: FG080081DSSWBGT1

Table of Contents

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2. RECORD OF REVISION

Rev	Date	Item	Page	Comment
1	18/APR/11'			Initial PRELIMINARY
2	18/NOV/11'	14	17	Modify OUTLINE DRAWING from Rev: 1 to 2
3	13/FEB/12'	3 4 7 8.1 10 11.1.5 14	3 3 7 11 12 13 17	1. Add weight. 2. Modify Top from -20~70°C to from -20~60°C & Tst from -30~80°C to from -30~70°C 3. Modify central luminance from 290cd/m^2(min.) & 360cd/m^2(typ.) to 240cd/m^2(min.) & 280cd/m^2(typ.). 4. Modify power on/off sequence timing. 5. Modify touch panel operating and storage temperature range. 6. Modify the test level of High Temperature Storage Test, High Temperature Operation Test and Thermal Cycling Test. 7. Modify OUTLINE DRAWING from Rev:2 to 3
A	15/JAN/15'	11.1.5 11.2 14	13 14 20	1. Add ESD Test & Remark. 2. Add Inspection condition. 3. Modify Outline Drawing from Rev.3 to A 4. Release Rev: A for production.

3. GENERAL SPECIFICATIONS

Parameter	Specifications	Unit
Screen Size	8 (diagonal)	inch
Display Format	800(H) x (R,G,B) x 480(V)	dot
Active Area	176.64(H) x 99.36(V)	mm
Dot Pitch	0.0736(H) x 0.207(V)	mm
Pixel Configuration	Stripe	
Outline Dimension	192.8(W) x 116.9(H) x 11.66 (D)	mm
Surface treatment	Anti-glare and hard coating	
Back-light	LED	
Display mode	Normally white	
Weight	330	g
View Angle direction	6 o'clock	
LED Backlight MTBF	40,000	Hr
Our components and processes are compliant to RoHS standard		

4. ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	MIN.	MAX.	Unit	Remark
Power supply voltage		Vcc	-0.3	5.0	V	
Logic input voltage		VI	-0.3	VCC+0.3	V	
Operating temperature		Top	-20	60	°C	
Storage temperature		Tst	-30	70	°C	-
Humidity	Operation	20%~90% relative humidity				Ta<=38°C
	Non Operation	10%~90% relative humidity				Ta<=38°C

5. ELECTRICAL CHARACTERISTICS

Ta=25°C,DCLK=33.3MHz

Parameter	Symbol	MIN.	Typ.	MAX.	Unit	Remark
Power Supply voltage	V_{CC}	3.0	3.3	3.6	V	
Power Supply Current	I_{CC}	--	740	1000	mA	V_{CC} =3.3V
Ripple voltage	V_{RF}	-	-	100	mV_{P-P}	
"H" level logical input voltage	V_{IH}	0.7Vcc	--	Vcc+0.3	V	
"L" level logical input voltage	V_{IL}	-0.3	--	0.8	V	
LED_PWM frequency	LED_PWM	100		1000	Hz	

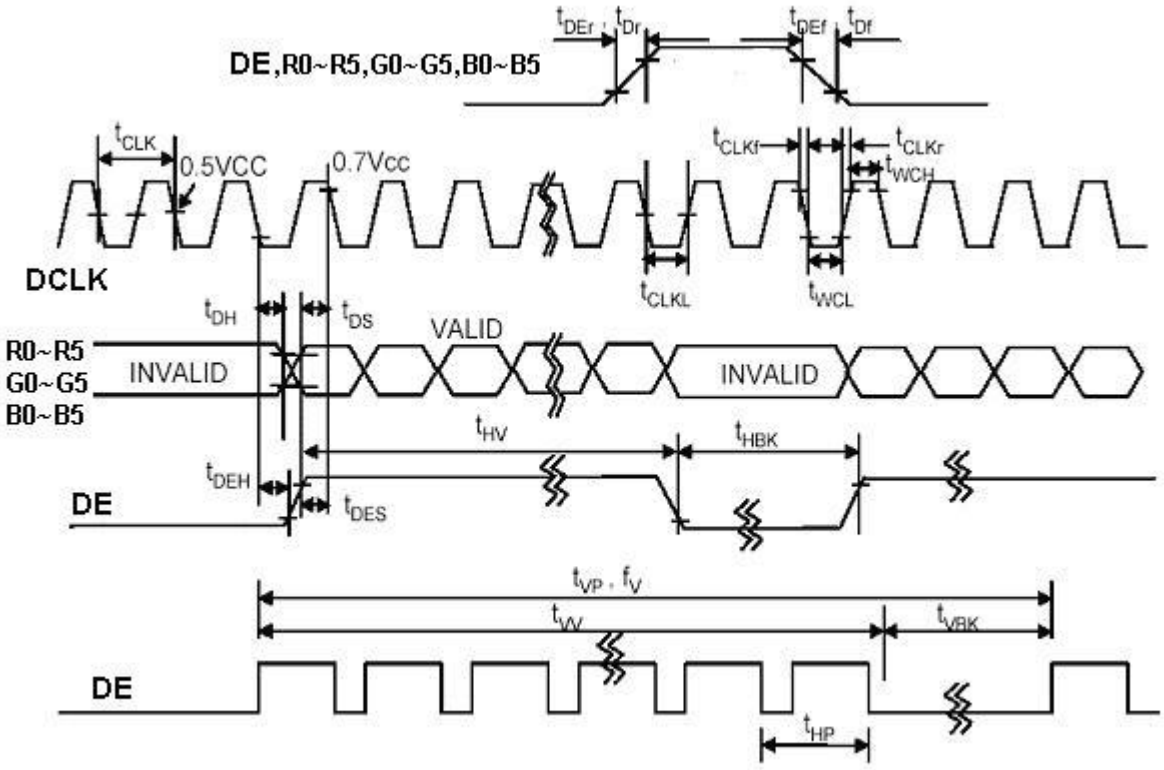
6. INTERFACE SPECIFICATIONS

6.1 Input Signal Timing Specifications

Signal	Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Remarks
DCLK	Period	t_{CLK}	25	30	40	ns	
	Frequency	f_{CLK}	25	33.3	40	MHz	
	Low Level Width	t_{WCL}	8	-	-	ns	
	High Level Width	t_{WCH}	8	-	-	ns	
	Rise, Fall Time	t_{CLKr}, t_{CLKf}	-	-	3	ns	
	Duty	-	0.4	0.50	0.6	-	Note1
DE (Data Enable)	Setup Time	t_{DES}	8	-	-	ns	
	Hold Time	t_{DEH}	8	-	-	ns	
	Rise, Fall Time	t_{DEr}, t_{DEf}	-	-	16	ns	
	Horizontal Period	t_{HP}	856	1056	1200	t_{CLK}	
	Horizontal Valid	t_{HV}	800	800	800	t_{CLK}	
	Horizontal Blank	t_{HBK}	56	256	400	t_{CLK}	
	Vertical Period	t_{VP}	487	525	650	t_{HP}	
	Vertical Valid	t_{W}	480	480	480	t_{HP}	
	Vertical Blank	t_{VBK}	7	45	170	t_{HP}	
	Vertical Frequency	f_{v}	50	60	80	Hz	
Data R,G,B	Setup Time	t_{DS}	8	-	-	ns	
	Hold Time	t_{DH}	8	-	-	ns	
	Rise, Fall Time	t_{Dr}, t_{Df}	-	-	3	ns	

Note1: tCLKL / tCLK.

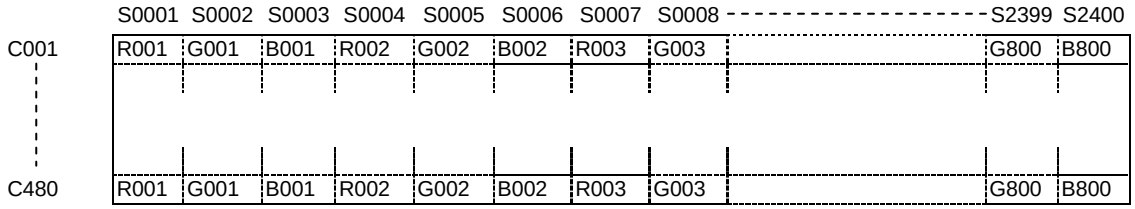
6.2 DE and RGB input data timing waveform



6.3 Color Data Input Assignment

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Green(0)/ Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale of Blue	Blue(0)/ Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Correspondence between Data and Display Position

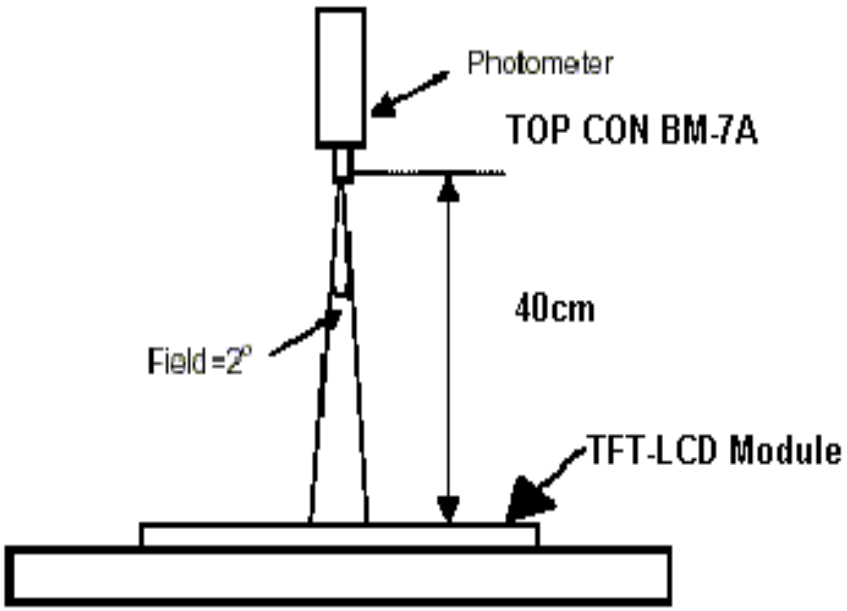


7. OPTICAL CHARACTERISTIC

Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
Viewing Angle	Horizontal	θ_x+	Center CR≥10	60	70	--	deg	Note 1,4
		θ_x-		60	70	--		
	Vertical	θ_Y+		40	50	--		
		θ_Y-		60	70	--		
Contrast Ratio		CR max.	Center	250	300	--		Note 1,3
Response time	Rise	Tr	Center	--	10	20	ms	Note 1,6
	Fall	Tf	θx=θy =0°	--	15	30	ms	
Brightness Uniformity		B-uni	θx=θy =0°	70	75	--	%	Note1,5
Central Luminance		L	LED_PWM=vcc	240	280	--	cd/m^2	Note 1,2,4
Chromaticity		x_W	Center θx=θy =0°	0.26	0.31	0.36		Note 1,7
		y_W		0.28	0.33	0.38		
Image sticking		tis	2 hours			2	Sec	Note 8

The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance≤1 lux, and at room temperature). The operation temperature is 25°C±2°C. The measurement method is shown in Note1.

Note1: The method of optical measurement:



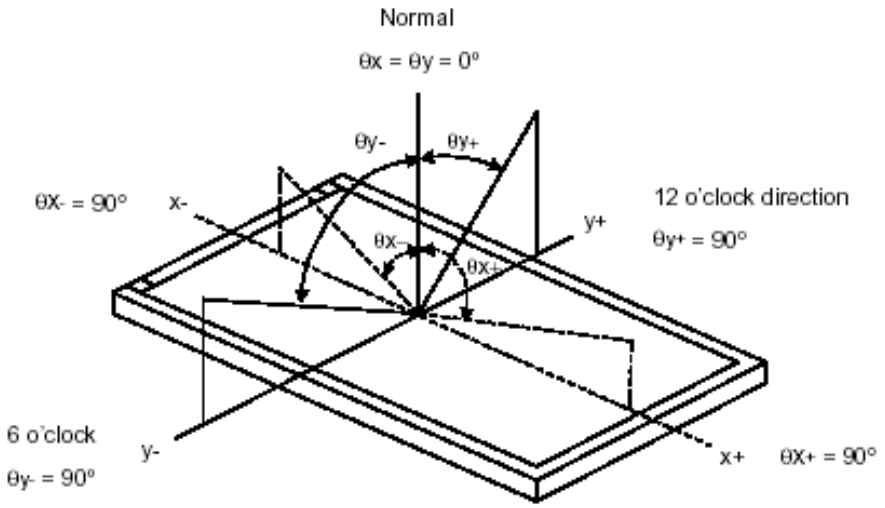
Note2: Definition of Central Luminance (L):

Central Luminance must be measured at the central point of the LCD module and at the viewing angle of the θx=θy=0°(Note 4).

Note3: Definition of Contrast Ratio (CR):

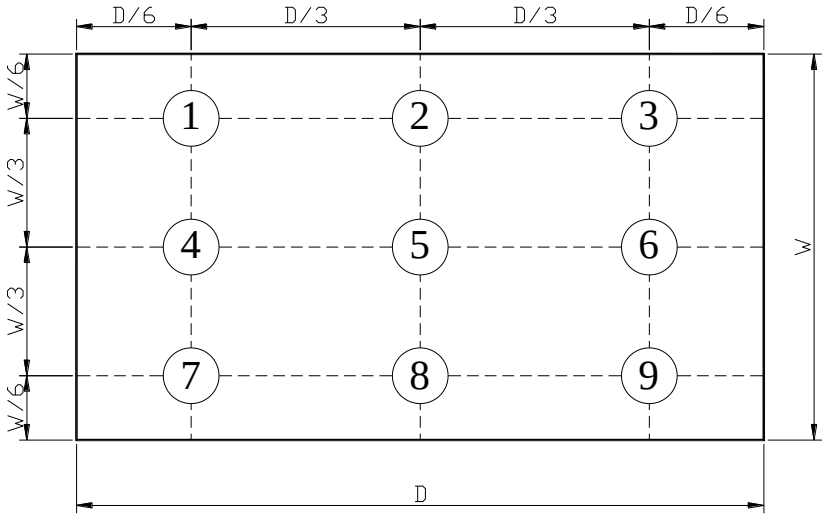
$$CR = \frac{\text{Luminance with all pixels in white state}}{\text{Luminance with all pixels in Black state}}$$

Note 4: Definition of Viewing Angle(CR≥10):



Note 5: Definition of Brightness Uniformity (B-uni):

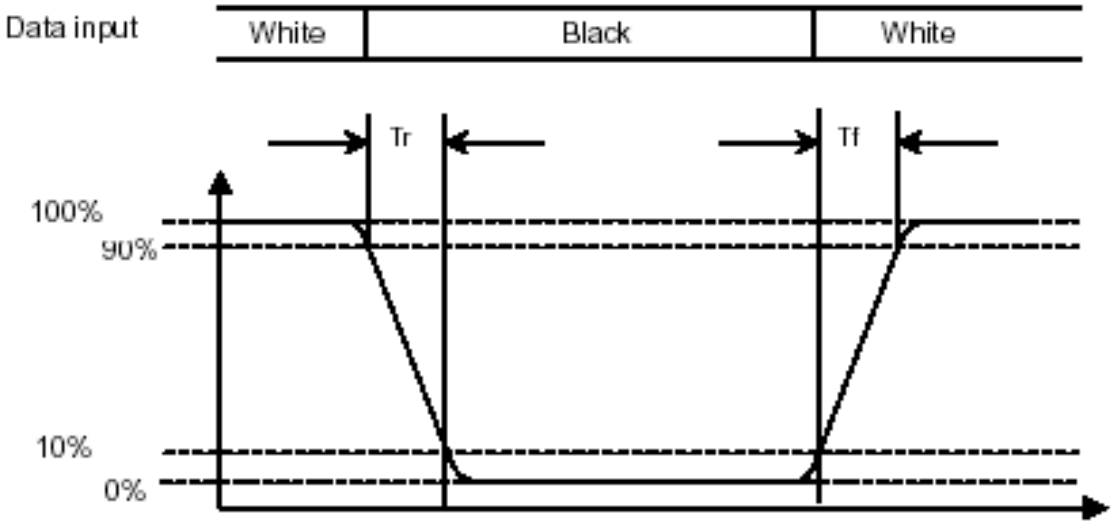
Luminance Measuring Points



$$\text{B-uni} = \frac{\text{Minimum luminance of 9 points}}{\text{Maximum luminance of 9points}}$$

Note 6: Definition of Response Time:

The Response Time is set initially by defining the “Rising Time (Tr)” and the “Falling Time (Tf)” respectively. Tr and Tf are defined as following figure.



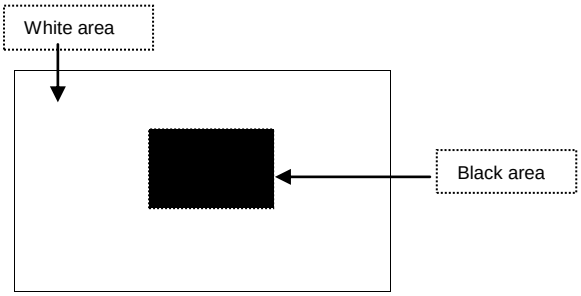
Note 7: Definition of Chromaticity:

The color coordinates (x_W,y_W) is obtained with all pixels in the viewing field at white state.

Note 8: Definition of Image sticking (tis):

Continuously display the test pattern shown in the figure below for 2 hours. Then display a completely white screen. The previous image shall not persist more than 2 sec at 25 °C

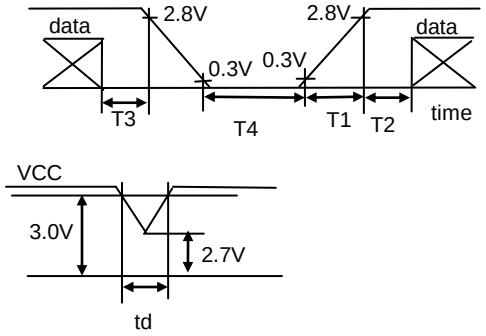
Image sticking pattern



8. PIN CONNECTIONS

Pin NO.	SYMBOL	DESCRIPTION
1	LED_PWM	LED Dimming Control “High”=ON,“LOW”=OFF
2	V_{SS}	Ground
3	NC	No Connection
4	V_{CC}	Power Supply
5	V_{CC}	Power Supply
6	V_{CC}	Power Supply
7	V_{CC}	Power Supply
8	NC	No Connection
9	DE	Data Enable Timing Signal
10	V_{SS}	Ground
11	V_{SS}	Ground
12	V_{SS}	Ground
13	B5	Blue Data 5 (MSB)
14	B4	Blue Data 4
15	B3	Blue Data 3
16	V_{SS}	Ground
17	B2	Blue Data 2
18	B1	Blue Data 1
19	B0	Blue Data 0 (LSB)
20	V_{SS}	Ground
21	G5	Green Data 5 (MSB)
22	G4	Green Data 4
23	G3	Green Data 3
24	V_{SS}	Ground
25	G2	Green Data 2
26	G1	Green Data 1
27	G0	Green Data 0 (LSB)
28	V_{SS}	Ground
29	R5	Red Data 5 (MSB)
30	R4	Red Data 4
31	R3	Red Data 3
32	V_{SS}	Ground
33	R2	Red Data 2
34	R1	Red Data 1
35	R0	Red Data 0 (LSB)
36	V_{SS}	Ground
37	V_{SS}	Ground
38	DCLK	Data Clock
39	V_{SS}	Ground
40	V_{SS}	Ground

Power ON/OFF Sequence

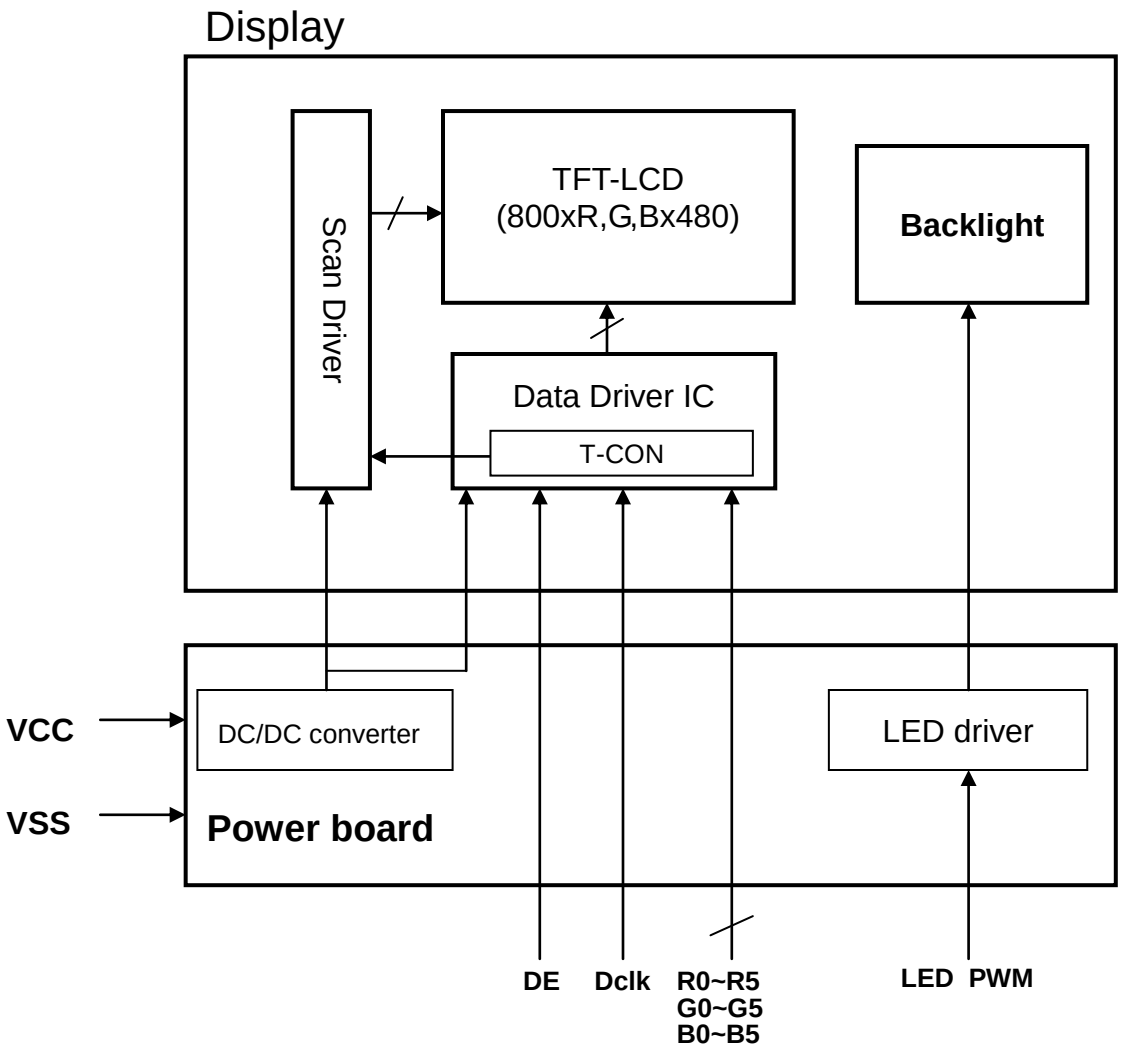


Timing Specifications:
0<T1≤15ms
0<T2≤20ms
0<T3≤1s
1s <T4

1)2.7V≤VCC<3.0V td≤10ms
2)VCC<2.7V

Notes: 1. Please avoid floating state of interface signal at invalid period.
2. When the interface signal is invalid, be sure to pull down the power supply for LCD V_{CC} to 0V.

9. BLOCK DIAGRAM



10. TOUCH PANEL CHARACTERISTICS

1. Input Method and Activation Force

Input Method	Activation Force
0.8mm dia. Delrin Polyacetal stylus	50gf Max.
8mm dia. Silicon “finger”	50gf Max.

2. Typical Optical Characteristics

ITEM	Parameter
Visible Light Transmission	80% (TYP.)
Haze	5% (TYP.)

3. Electrical Specification

ITEM		Parameter
Operating Voltage		DC 7V Max
Circuit close resistance	X	300~1400Ω
	Y	150~800Ω
Circuit open resistance		20MΩ min at 25V DC
Contact bounce		≤20ms
Linear Test		≤1.5%

4. Linearity

ITEM		Parameter
Linear Test Specification Direction	X	≤1.5%
	Y	≤1.5%

5. Specification

ITEM	Parameter
Operating Temperature	-20°C~+60°C
Storage Temperature	-30°C~+70°C

6. Durability test:

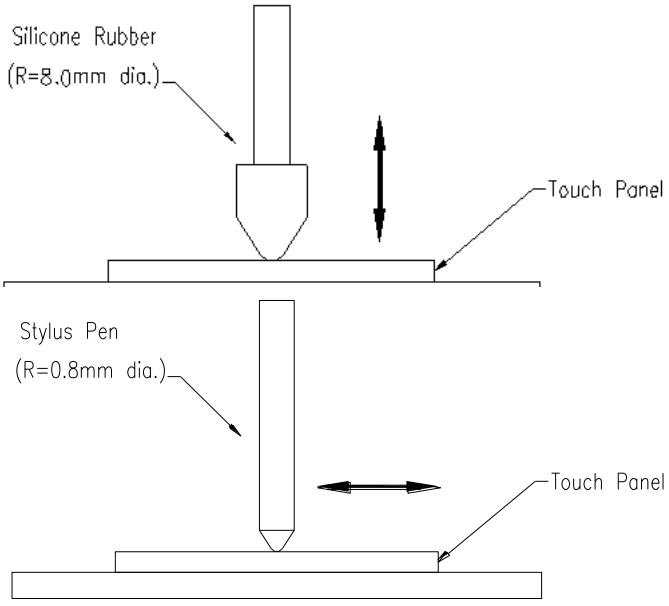
6.1 Touch panel is hit 1 millions times with a silicone rubber of R8 finger, hitting rate is by 250g at 2 times per second. The measurement must satisfy the following:

- Circuit close resistance: x 300~1400Ω ; y 150~800Ω
- Circuit open resistance: ≥20MΩ at 25V DC
- Contact bounce: ≤20ms
- Linearity test: ≤3%

6.2 Stylus writing

Touch panel is drawn by R0.8 Delrin stylus pen, at 250g forces, repeat one inch by 100k times. The measurement must satisfy the following:

- Circuit close resistance: x 300~1400Ω ; y 150~800Ω
- Circuit open resistance: ≥20MΩ at 25V DC
- Contact bounce: ≤20ms
- Linearity test: ≤3%



11. QUALITY ASSURANCE

11.1 Test Condition

11.1.1 Temperature and Humidity(Ambient Temperature)

Temperature : 25 ± 5°C
Humidity : 65 ± 5%

11.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

11.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

11.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

11.1.5 Test Method

Reliability Test Item & Level		Test Level	Remark
No.	Test Item		
1	High Temperature Storage Test	T=70°C,240hrs	IEC68-2-2
2	Low Temperature Storage Test	T=-30°C,240hrs	IEC68-2-1
3	High Temperature Operation Test	T=60°C,240hrs	IEC68-2-2
4	Low Temperature Operation Test	T=-20°C,240hrs	IEC68-2-1
5	High Temperature and High Humidity Operation Test	T=38°C,90%RH,240hrs	IEC68-2-3
6	Thermal Cycling Test (No operation)	-30°C → +25°C → +70°C ,50 Cycles 30 min 5 min 30 min	IEC68-2-14
7	Vibration Test (No operation)	Frequency：10 ~ 57 Hz Amplitude：1.0 mm 58 ~ 500 Hz, 1G Sweep Time：11min Test Period：3hrs (1hrs for each Direction of X,Y,Z)	IEC68-2-6
8	Shock Test (No operation)	80G, 6ms Direction：± X,± Y,± Z Cycle：1 times	IEC68-2-27
9	ESD Test	State: operating Location: LCM/TP surface Condition:150pf 330Ω Contact +/- 8kV Air +/-15kV Criteria: Class C	IEC 6100-4-2

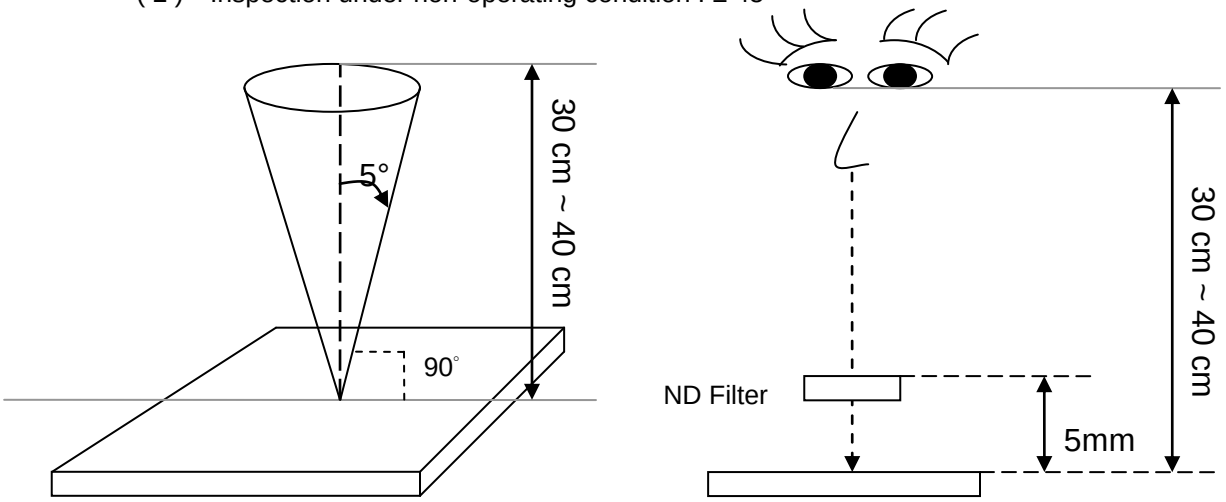
11.2 Inspection condition

11.2.1 Inspection Distance: 35 ± 5 cm

11.2.2 View Angle:

(1) Inspection under operating condition : ±5°

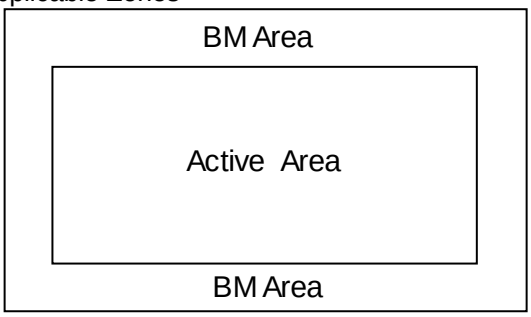
(2) Inspection under non-operating condition : ± 45°



11.2.3 Environment conditions:

Ambient Temperature :		25±5°C
Ambient Humidity :		65±5%
Ambient Illumination	Cosmetic Inspection	600 ~ 800lux
	Functional Inspection	300 ~ 500lux

11.2.4 Definition of applicable Zones



11.3 Inspection Parameters

<table>
<tr><th>No.</th><th>Parameter</th><th>Criteria</th></tr>
<tr><td rowspan="6">1</td><td rowspan="6">Operating</td><td>Display function: No Display malfunction (Major)</td></tr>
<tr><td>Contrast ratio (Black, White):
Does not meet specified range in the spec. (Major) (Note:3)</td></tr>
<tr><td>Line Defect: No obvious Vertical and Horizontal line defect in bright, dark and colored. (Major) (Note:1)</td></tr>
<tr><td>Point Defect (Red, green, blue, dark): Active area ≤8dots (Minor)(Note:1)
<table>
<tr><th>Item</th><th>Acceptable number</th><th>Total</th><th>Class Of Defects</th><th>AQL Level</th></tr>
<tr><td>Bright</td><td>4</td><td rowspan="2">8</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr>
<tr><td>Dark</td><td>4</td></tr>
<tr><td>Adjacent Bright</td><td>1</td><td>1</td></tr>
<tr><td>Adjacent Dark</td><td>1</td><td>1</td></tr>
</table></td></tr>
<tr><td>Non-uniformity:
Visible through 2%ND filter white, R, G, B and gray 50%pattern. (Minor)</td></tr>
<tr><td>Foreign material in Black or White spots shape (W>1/4L) (Note: 5)
<table>
<tr><th>Dimension</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr>
<tr><td>D ≤ 0.3</td><td>*</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr>
<tr><td>0.3 < D ≤0.5</td><td>4</td></tr>
<tr><td>D> 0.5</td><td>0</td></tr>
</table>
D = (Long + Short) / 2 ＊ : Disregard</td></tr>
<tr><td>Foreign Material in Line or spiral shape (W≤1/4L) (Note: 4)
<table>
<tr><th>Dimension</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr>
<tr><td>W>0.1mm,L>5mm</td><td>0</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr>
<tr><td>L≦5mm,0.07mm<W≦0.1mm</td><td>4</td></tr>
<tr><td>L≦5mm,W<0.07mm</td><td>*</td></tr>
</table>
L : Length W : Width ＊ : Disregard</td></tr>
<tr><td rowspan="3">2</td><td rowspan="3">External Inspection (non-operating)</td><td>Dimension: Outline (Major)</td></tr>
<tr><td>Bezel appearance: uneven (Minor)</td></tr>
<tr><td>Scratch on the Polarize : (Note:2)
<table>
<tr><th>Dimension</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr>
<tr><td>W>0.1mm,L>5mm</td><td>0</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr>
<tr><td>L≦5mm,0.07mm<W≦0.1mm</td><td>4</td></tr>
<tr><td>L≦5mm,W<0.07mm</td><td>*</td></tr>
</table>
L : Length W : Width ＊ : Disregard</td></tr>
</table>

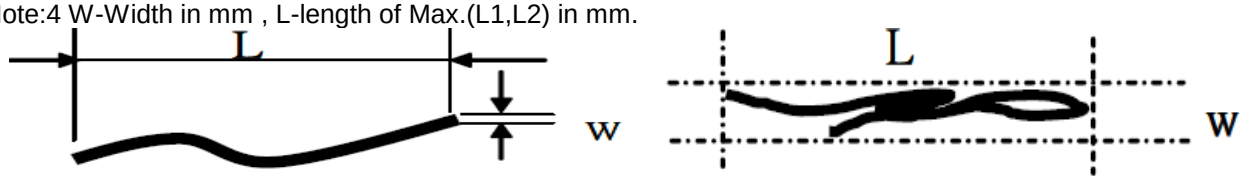
Dent and spots shape on the polarize : (Note:2): (Note: 5)

Dimension	Acceptable number	Class Of Defects	AQL Level
D ≤ 0.3	*	Minor	1.5
0.3 < D ≤0.5	4		
D> 0.5	0		

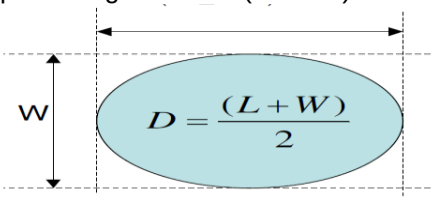
D = (Long + Short) / 2 ∗ : Disregard

			Definition
Class of defects	**Major**	AQL 0.65%	It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
	Minor	AQL 1.5%	It is a defect that will not result in functioning problem with deviation classified.

Note:1.(a)Bright point defect is defined as point defect of R,G,B with area >1/2 dot respectively
(b)Dark point defect is defined as visible in full white pattern.
(c)The point defect must under 2% ND Filter visible .
Note:2 The external inspection should be conducted at the distance 35± 5cm between the eyes of inspector and the panel .
Note:3 Luminance measurement for contrast ratio is at the distance 50± 5cm between the detective head and the panel with ambient luminance less than 1 lux. Contrast ratio is obtained at optimum view angle.
Note:4 W-Width in mm , L-length of Max.(L1,L2) in mm.



Note:5 Spot Foreign Material (W≧L/4)



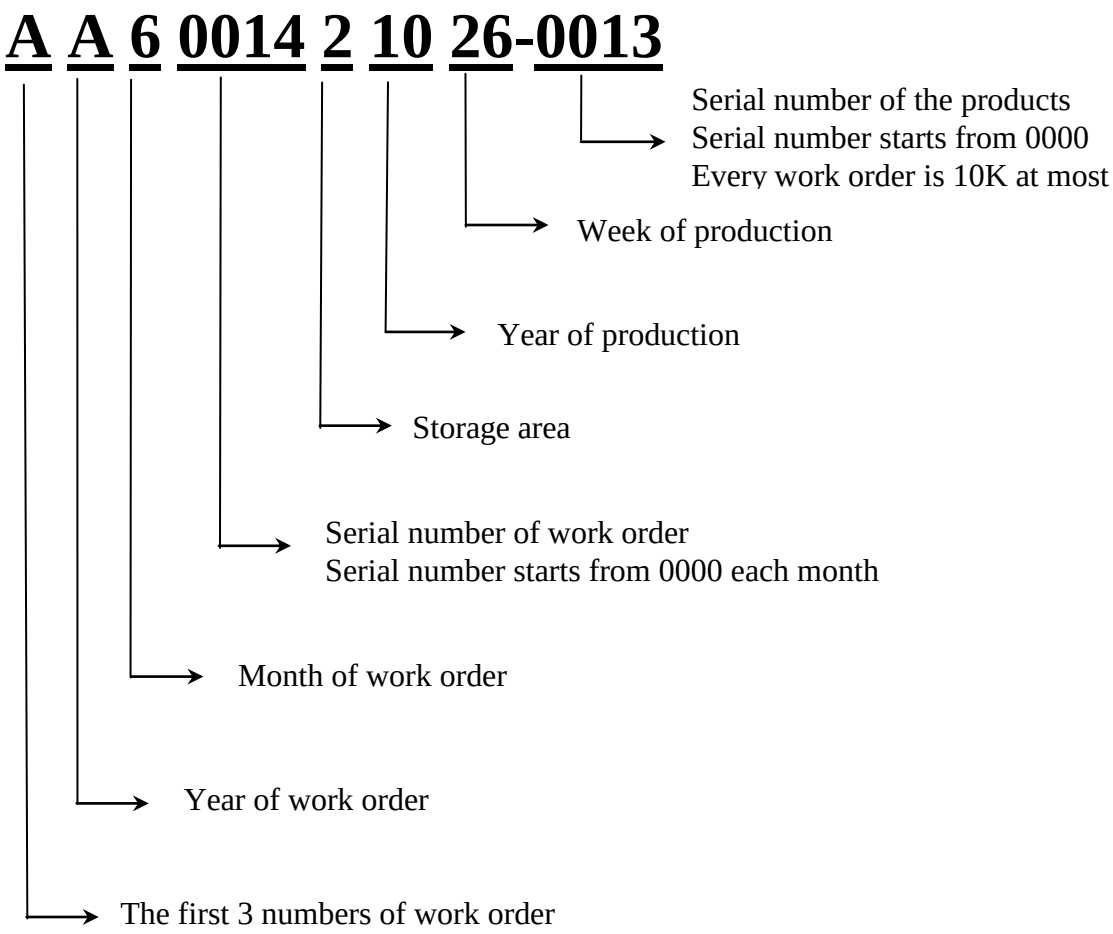
11.4 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.
Lot size: Quantity of shipment lot per model.
Sampling type: normal inspection, single sampling
Sampling table: MIL-STD-105E
Inspection level: Level II

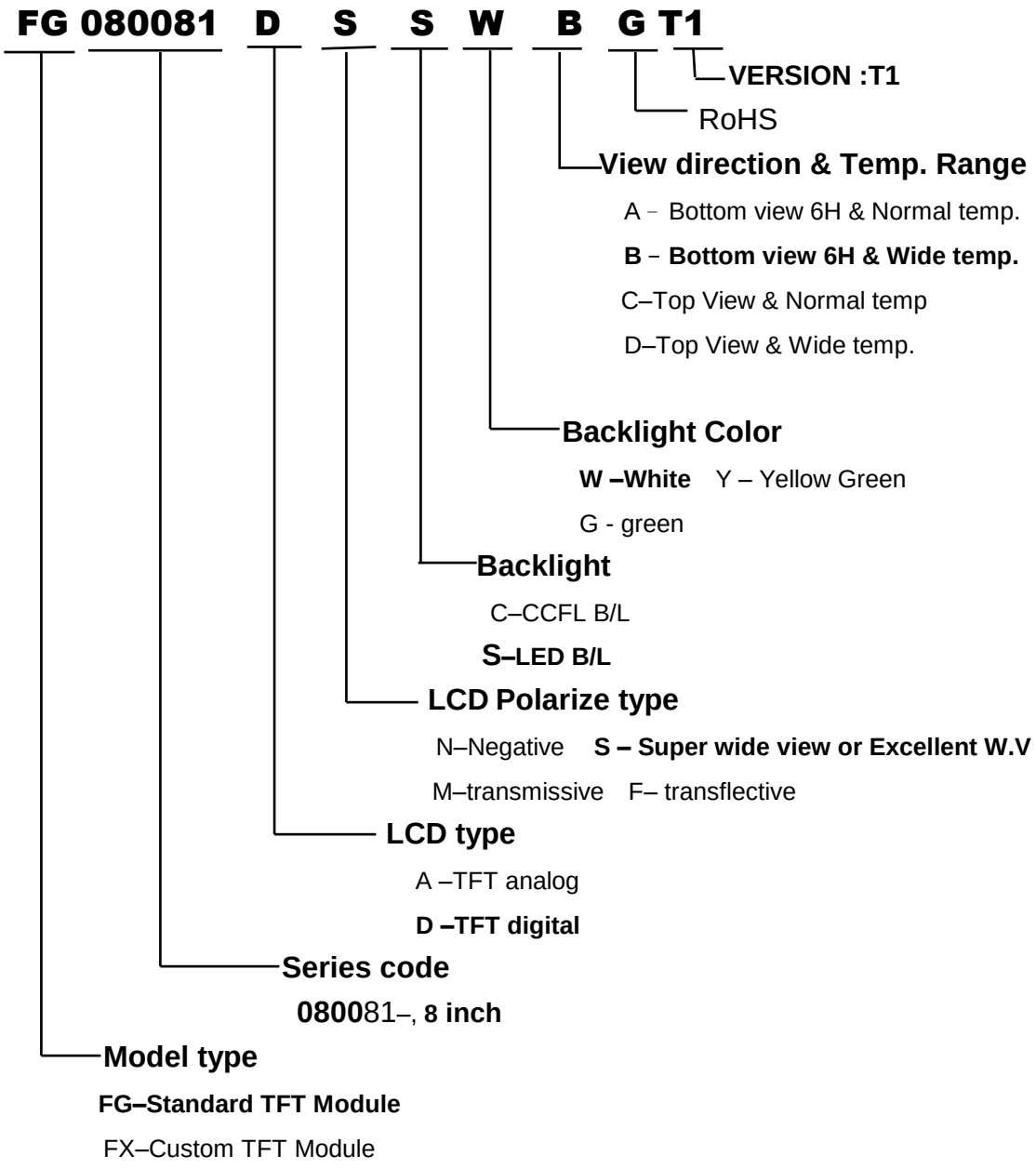
12. LCM PRODUCT LABEL DEFINE

Product Label style:

Barcode Define:



Product Name Define:



13. PRECAUTION FOR USING LCM

1. ASSEMBLY PRECAUTIONS
   (1) You must mount a module using holes arranged in four corners or four sides.
   (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
   (3) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
   (4) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
   (5) Do not open the case because inside circuits do not have sufficient strength.
   (6) Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
   (7) Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
   (8) Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.

2. OPERATING PRECAUTIONS
   (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
   (2) Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification
   (3) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
   (4) When fixed patterns are displayed for a long time, remnant image is likely to occur.
   (5) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
   (6) Please consider that LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.

3. ELECTROSTATIC DISCHARGE CONTROL
   (1) The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such the copper leads on the PCB and the interface terminals with any parts of the human body
   (2) The modules should be kept in antistatic bags or other containers resistant to static for storage.
   (3) Only properly grounded soldering irons should be used.
   (4) If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.
   (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended
   (6) Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

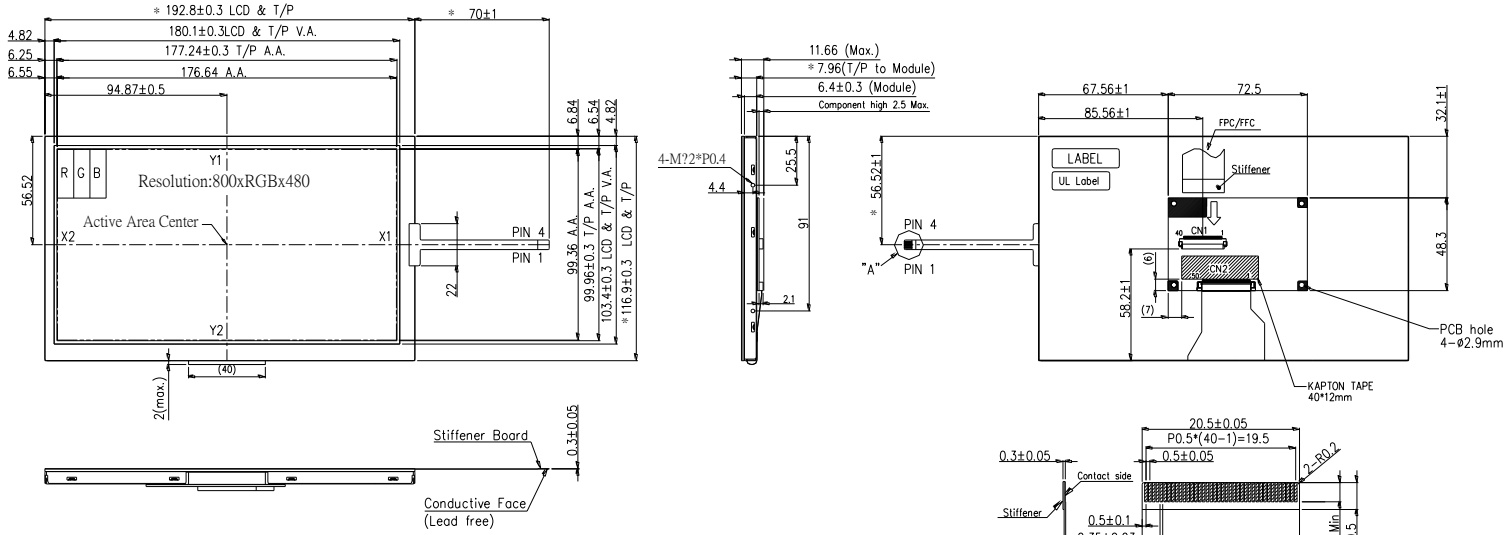
4. STORAGE PRECAUTIONS
   (1) When you store LCDs for a long time, it is recommended to keep the temperature between 0°C-40°C without the exposure of sunlight and to keep the humidity less than 90%RH.
   (2) Please do not leave the LCDs in the environment of high humidity and high temperature such as 60°C 90%RH
   (3) Please do not leave the LCDs in the environment of low temperature; below -20°C.

5. OTHERS
   (1) A strong incident light into LCD panel might cause display characteristics' changing inferior because of polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight Land strong UV rays
   (2) Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
   (3) For the packaging box, please pay attention to the followings:
      a. Please do not pile them up more than 5 boxes. (They are not designed so.) And please do not turn over.
      b. Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
      c. Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)

6. LIMITED WARRANTY

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.

14. OUTLINE DRAWING



NOTE:

1. CN1 CONNECTOR: STARCONN 089H40-000000-G2-R OR EQUIVALENT.
2. LED DRIVER IC INCLUDED.
3. ALLOWED DEPTH OF USER HOLE SCREW INSERTION IS 1.2mm MAX.
4. GENERAL TOLERANCE ±0.5mm.
5. TOUCH PANEL FRONT SURFACE IS ANTIGLARE HARDCOAT.
6. TOUCH PANEL FLEX TAIL DO NOT BEND TO LESS THAN 3.175mm RADIUS.
7. BRIGHTNESS: CENTER POINT 240 cd/m^2 (MIN) ;280 cd/m^2 (TYP)
8. FOR RoHS.
9. * is important dimension.
10. T/P matching conncetor is:Molex 52207-0417 or equivalent.

PIN OUT	
1	X2
2	Y2
3	X1
4	Y1

CN1 PIN FUNCTION

1. LED_PWM	11. Vss	21. G5	31. R3
2. Vss	12. Vss	22. G4	32. Vss
3. NC	13. B5	23. G3	33. R2
4. Vcc	14. B4	24. Vss	34. R1
5. Vcc	15. B3	25. G2	35. R0
6. Vcc	16. Vss	26. G1	36. Vss
7. Vcc	17. B2	27. G0	37. Vss
8. NC	18. B1	28. Vss	38. DCLK
9. DE	19. B0	29. R5	39. Vss
10. Vss	20. Vss	30. R4	40. Vss

AUTH	DESCRIPTION	DATE	APPROVED
	Change the drawing <<FG080081SGT1>> from Rev.3 to Rev.A		

REVISIONS

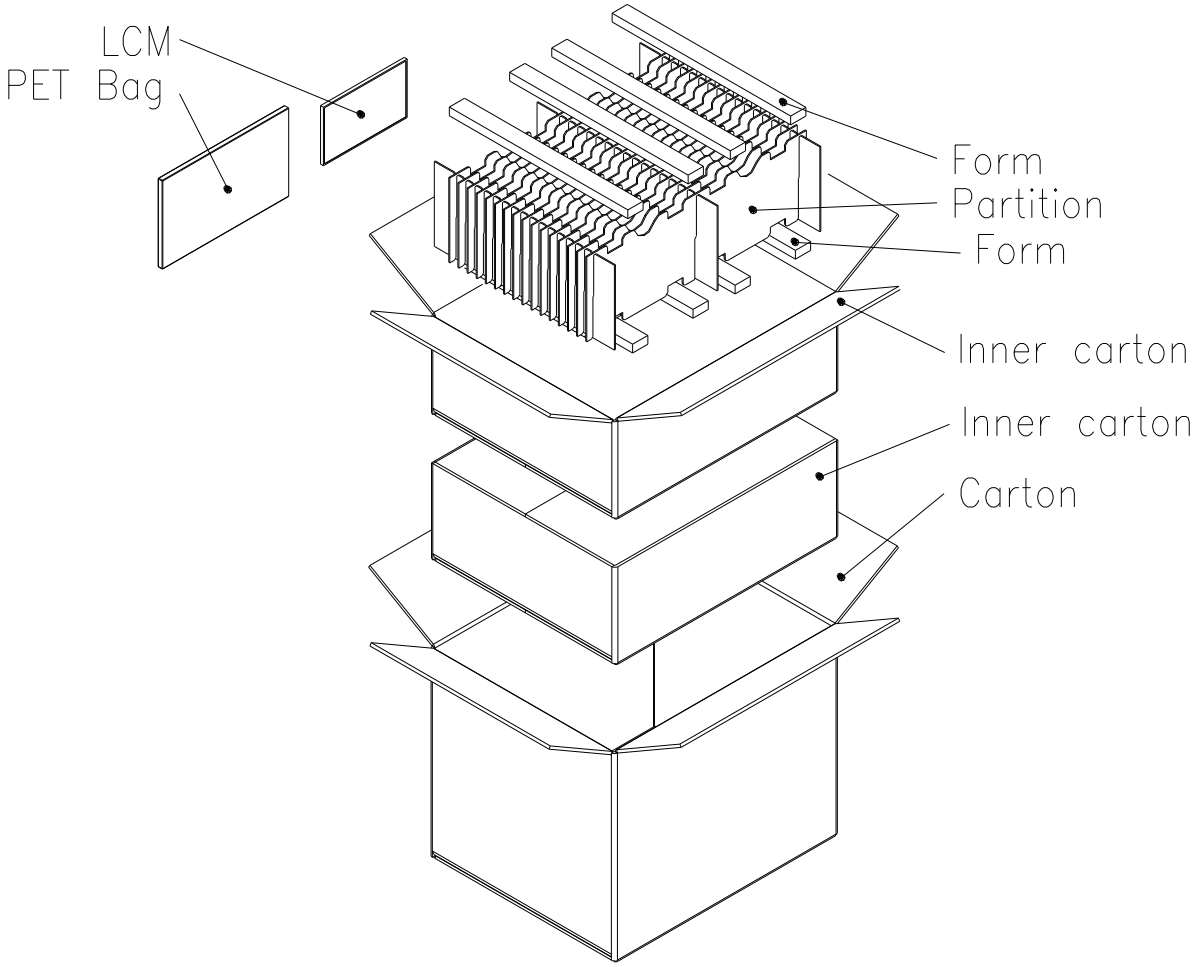
DATE:	01/14/15'
DRAWN:	
CHECK:	
APPROVE:	

TITLE: 8.0" TFT Outline Dimension

DWG. NO.	FG080081SGT1		
UNITS M M		REV.	A
SCALE 1 / 1	SHEET 1 OF 1		

DATA IMAGE

15. PACKAGE INFORMATION



1 Inner carton= 30 pcs
1 Carton= 2 Inner carton
= 30 pcs*2= 60 pcs
Carton size : 465L x 380W x 395H (mm)